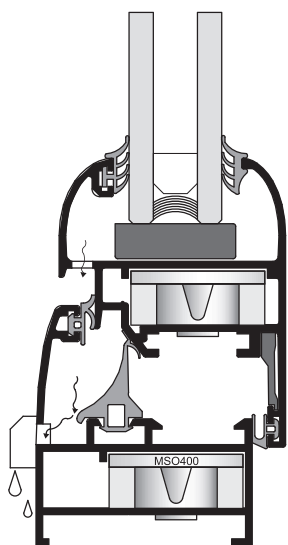




M940 MINI

Hinged Systems



M940 Mini

***The smallest and lightest product line
For “tilt-and-turn” frames***

Basic characteristics:

- ✓ 37 mm sash width
- ✓ “ALUSEAL” perimetrical sealing system, with three levels of EPDM gaskets.
- ✓ Supports all “tilt-and-turn” typologies.
- ✓ Cooperates perfectly with the M900 Aero for sliding frames.
- ✓ Supports single or double glazing, from 10 to 26 mm.

PROFILE TECHNICAL SPECIFICATIONS

Extruded Alloy	AlMgSi (EN AW 6063)
Hardness	12 Webster or 70 HB minimum
Minimum Powder Coating Thickness	75µm minimum
Profile Thickness (min-max)	1,1 – 1,4 mm
Profile Geometry Control	EN DIN 12020-2 Compliant

PRODUCT LINE TECHNICAL CHARACTERISTICS

Width for basic frame / sash	37 / 44 mm
Glazing Type	Single or Double, from 10 to 26 mm
Glazing Weight	Up to 130 Kg per sash
Sealing	“ALUSEAL” perimetrical sealing system, with three levels of EPDM gaskets

Construction options:

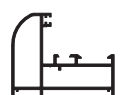
- ✓ One or two-sash doors and windows, with or without shutters.
- ✓ Main entrances.
- ✓ Profile for angular constructions and other special applications.
- ✓ Perfect cooperation with Alumil's M900 Aero for sliding frames.

Certifications:

- ✓ The design, the production process, and the quality control of all profiles produced by Alumil are certified with ISO 9001.
- ✓ The process of electrostatic powder coating is certified by QUALICOAT and RAL (GSB) in all plants operated by Alumil.

PROFILE	No/Profile No Weight (gr/m)	X mm Y mm
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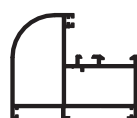
	M 977 591	37,00 46,60
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	M 007 842	54,50 46,60
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	M 947 733	42,00 46,60
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	M 957 733	42,00 58,60
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	M 952 789	49,00 71,60
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	M 978 1064	66,50 55,90
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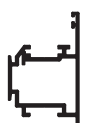
	M 941 762	44,00 63,10
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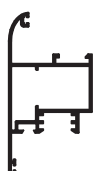
PROFILE	No/Profile No Weight (gr/m)	X mm Y mm
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	M 992 970	44,00 90,90
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	M 993 806	44,00 56,10
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	M 962 773	44,00 56,10
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	M 974 770	37,00 61,00
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	M 975 979	44,00 85,60
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	M 965 802	37,00 75,10
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	M 966 988	44,00 90,90
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PROFILE	No/Profile No Weight (gr/m)	X mm Y mm
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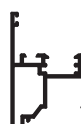
	M 953 776	37,00 67,80
--	--------------	----------------

	M 954 979	37,00 89,00
--	--------------	----------------

	M 950 1248	37,00 127,20
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	M 955 1286	37,00 120,00
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	M 944 771	45,30 61,00
--	--------------	----------------

	M 964 740	40,35 61,00
--	--------------	----------------

	M 945 273	21,50 26,60
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PROFILE	No/Profile No Weight (gr/m)	X mm Y mm
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	M 946 229	19,63 26,60
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	M 969 259	21,50 26,60
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	M 6000 523	59,60 50,00
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	M 9416 411	48,30 50,00
---	---------------	----------------

	T 50 577	50,00 50,00
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	M 976 317	42,00 24,30
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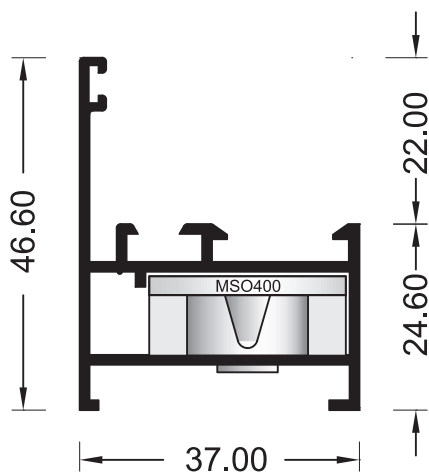
	M 971 595	31,70 50,00
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PROFILE	No/Profile No Weight (gr/m)	X mm Y mm
	M 9358 800	10,00 124,50
	M 994 904	42,00 81,60
	M 009 1109	54,50 81,60
	M 777 332	46,09 38,70

M 977

W = 591 gr/m

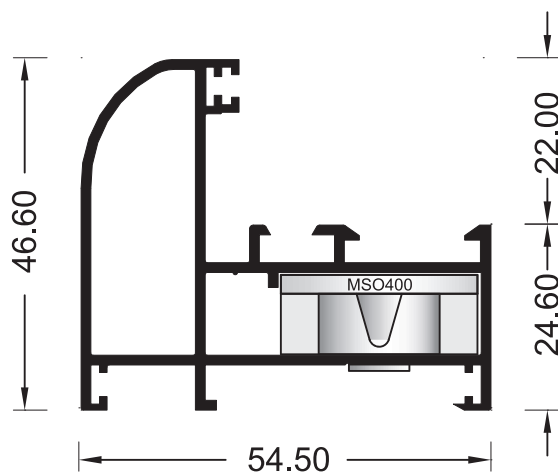
FRAME



M 007

W = 842 gr/m

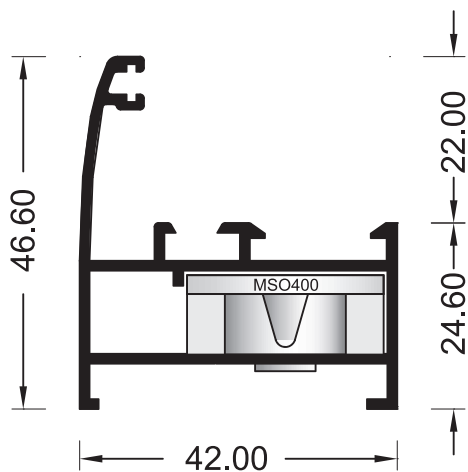
FRAME



M 947

W = 733 gr/m

FRAME

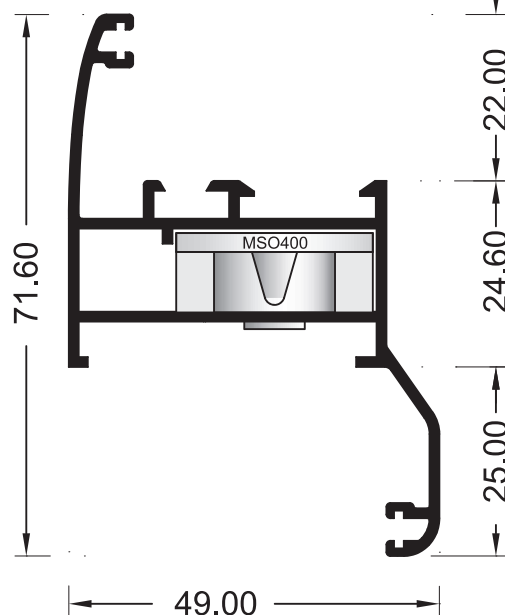


M 952

W = 789 gr/m

FRAME

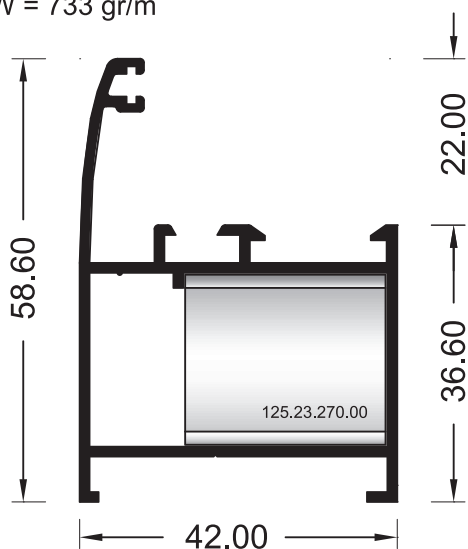
WITH ARCHITERAVE



M 957

W = 733 gr/m

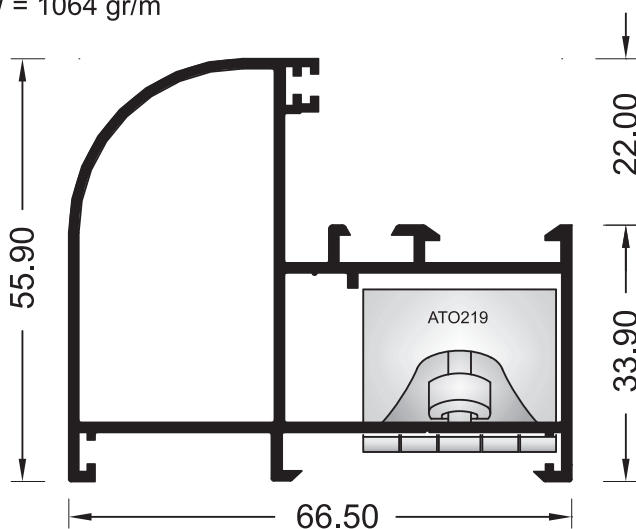
FRAME



M 978

W = 1064 gr/m

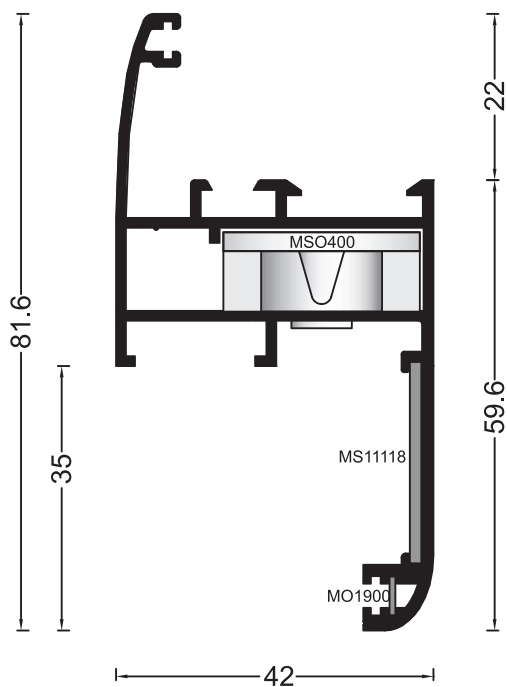
FRAME



M 994

W = 904 gr/m

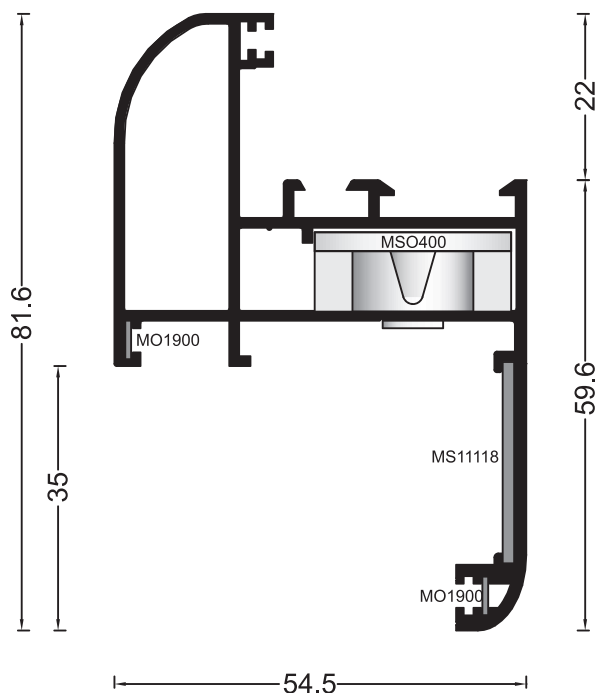
FRAME WITH ARCHITERAVE



M 009

W = 1109 gr/m

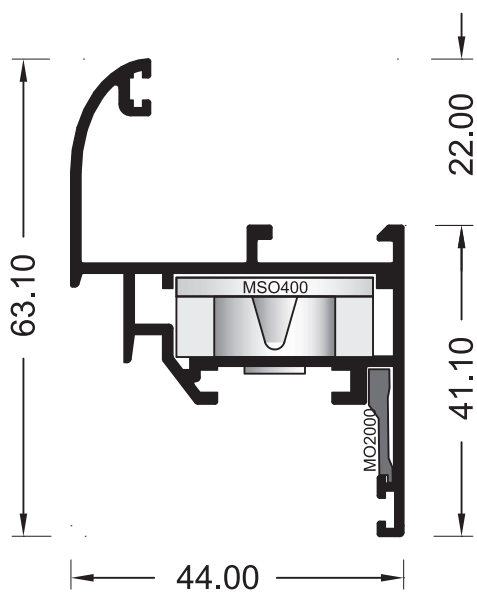
FRAME WITH ARCHITERAVE



M 941

W = 762 gr/m

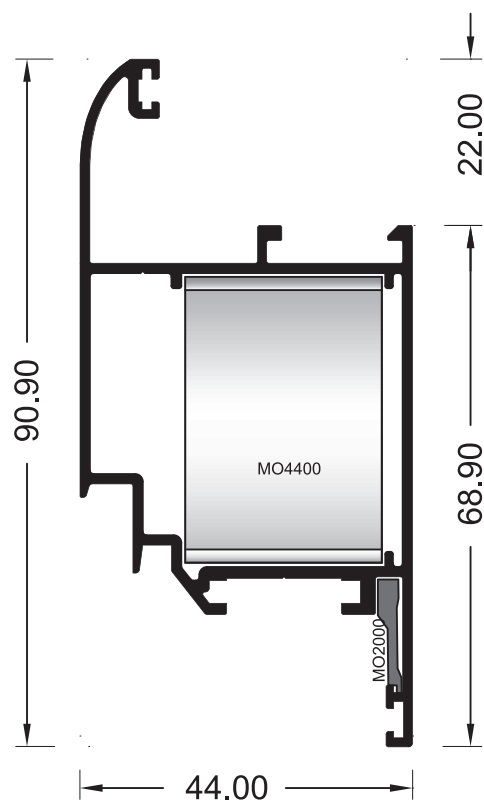
SASH SMALL



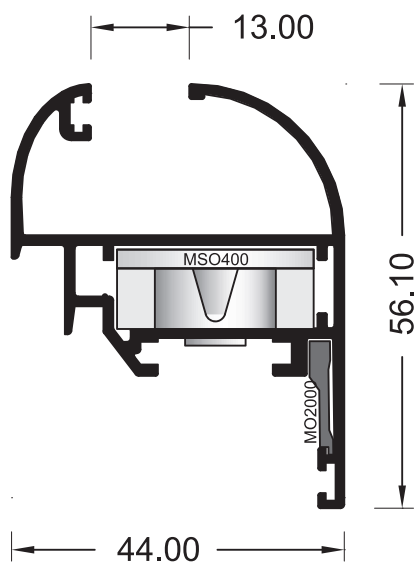
M 992

W = 980 gr/m

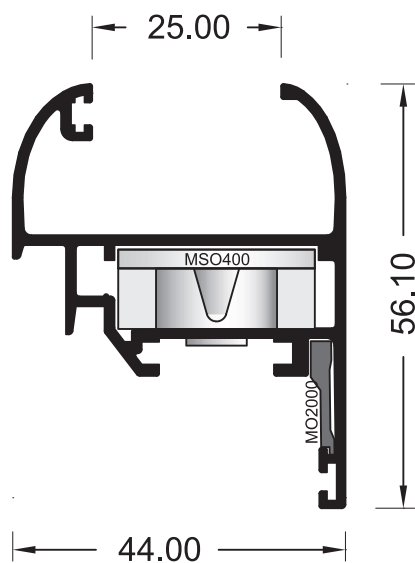
SASH BIG



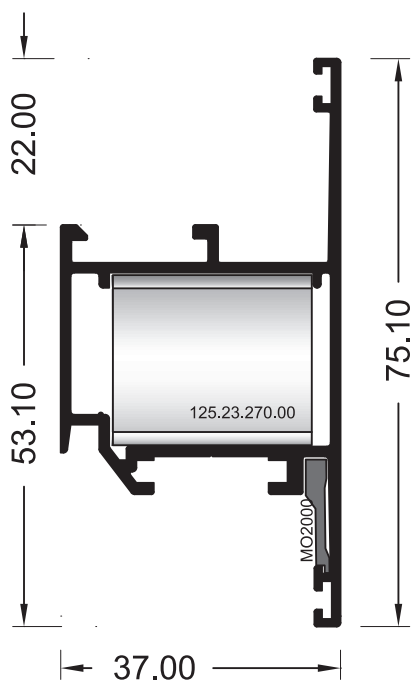
M 993 **SASH**
W = 806 gr/m **FOR SINGLE GLAZING**



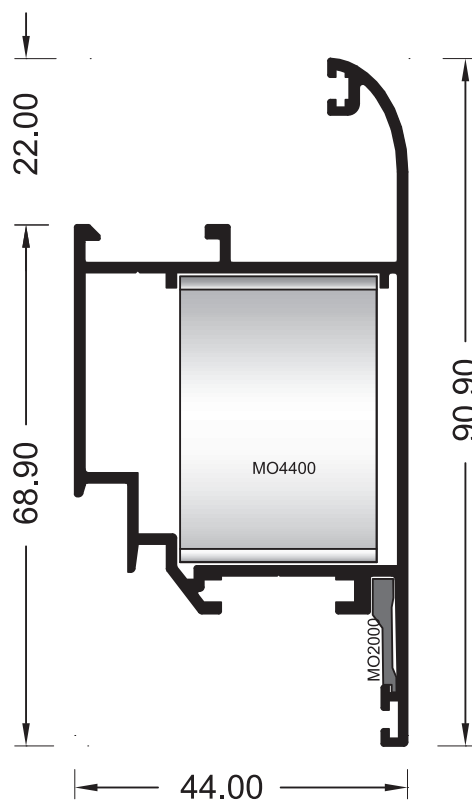
M 962 **SASH**
W = 773 gr/m **FOR DOUBLE GLAZING**



M 965 **SASH**
W = 802 gr/m **SMALL OPENING OUTSIDE**



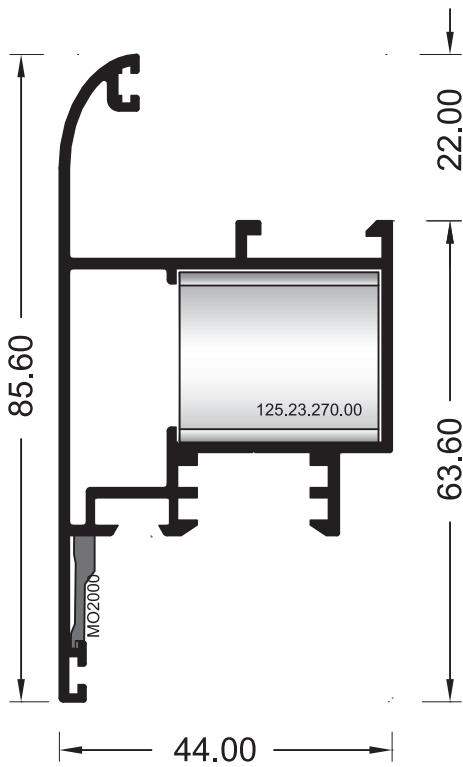
M 966 **SASH**
W = 988 gr/m **BIG OPENING OUTSIDE**



M 975

W = 979 gr/m

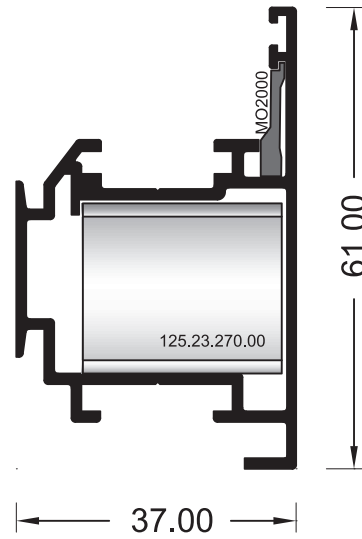
SASH PIVOTING



M 974

W = 770 gr/m

SASH ADJOINING PIVOTING

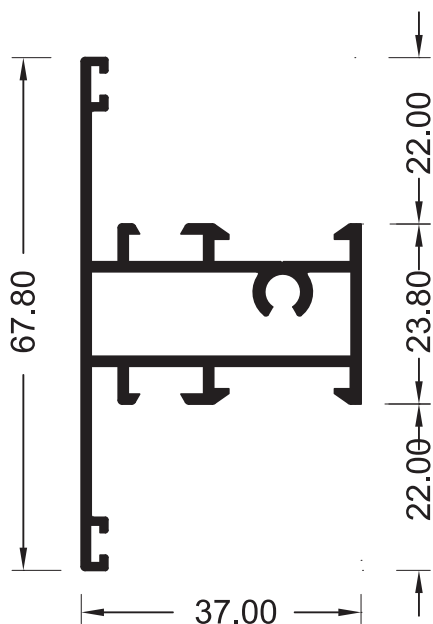


M 953

W = 776 gr/m

TRANSOM

SMALL

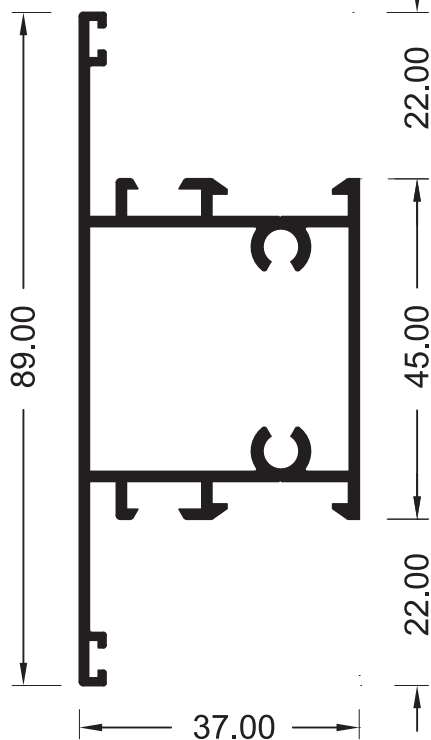


M 954

W = 979 gr/m

TRANSOM

MEDIUM

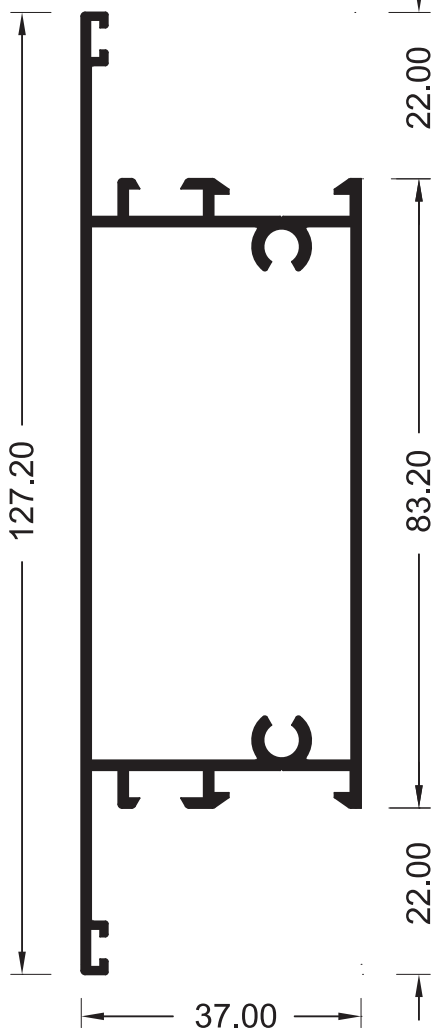


M 950

W = 1248 gr/m

TRANSOM

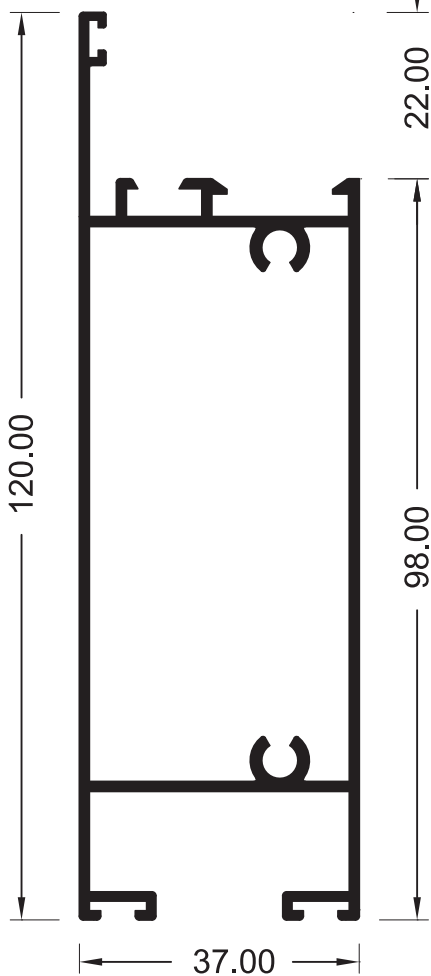
BIG



M 955

W = 1286 gr/m

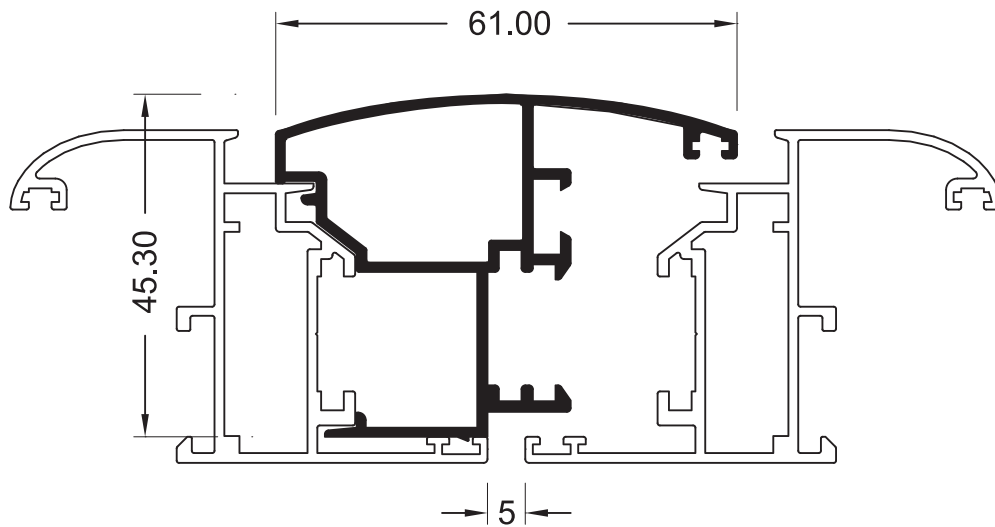
SASH SILL



M 944

W = 771 gr/m

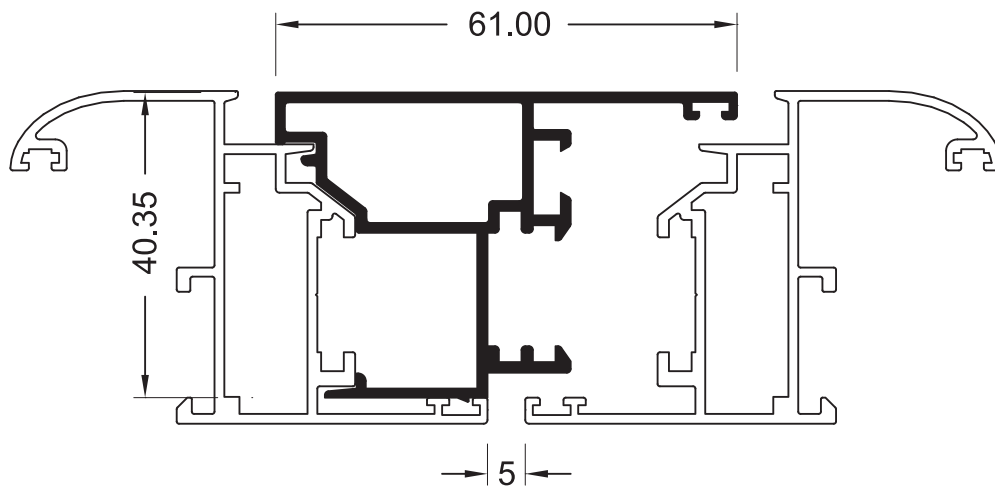
ADJOINING PROFILE ROUND



M 964

W = 740 gr/m

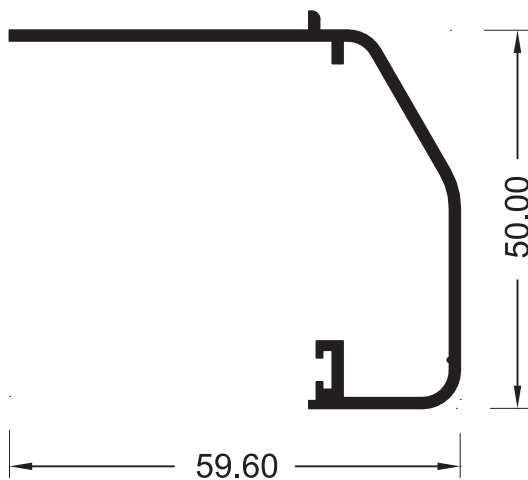
ADJOINING PROFILE



M 6000

W = 523 gr/m

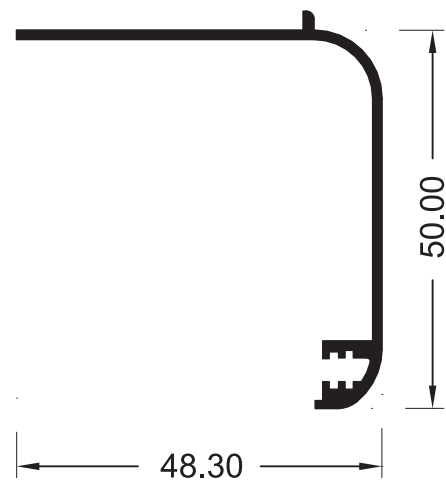
ARCHITRAVE



M 9416

W = 411 gr/m

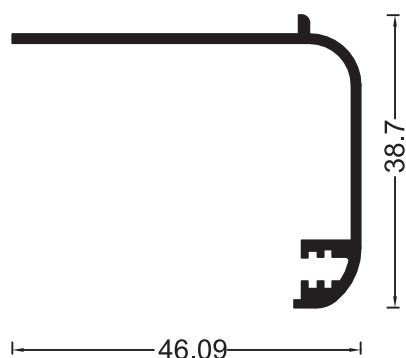
ARCHITRAVE



M 777

W = 332 gr/m

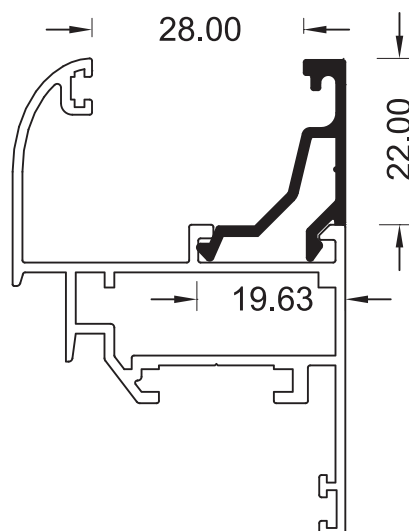
ARCHITRAVE



M 946

W = 229 gr/m

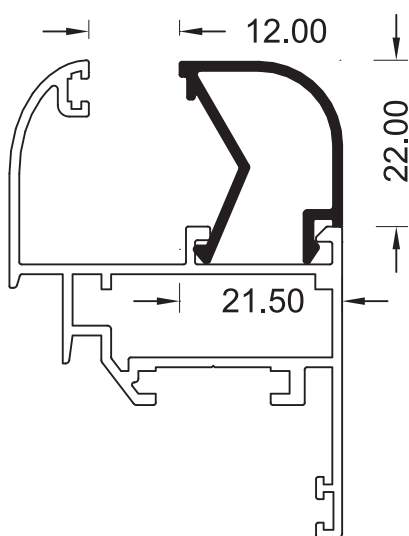
GLAZING BEAD FOR DOUBLE GLAZING



M 969

W = 259 gr/m

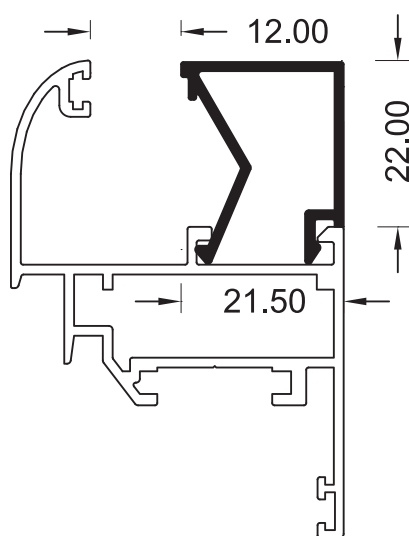
GLAZING BEAD FOR SINGLE GLAZING-ROUND



M 945

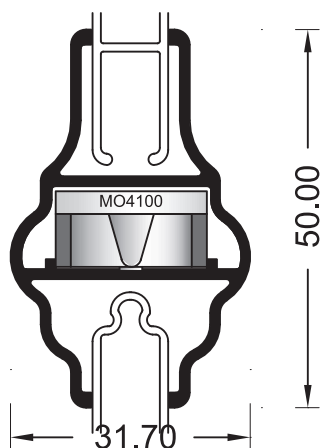
W = 273 gr/m

GLAZING BEAD FOR SINGLE GLAZING



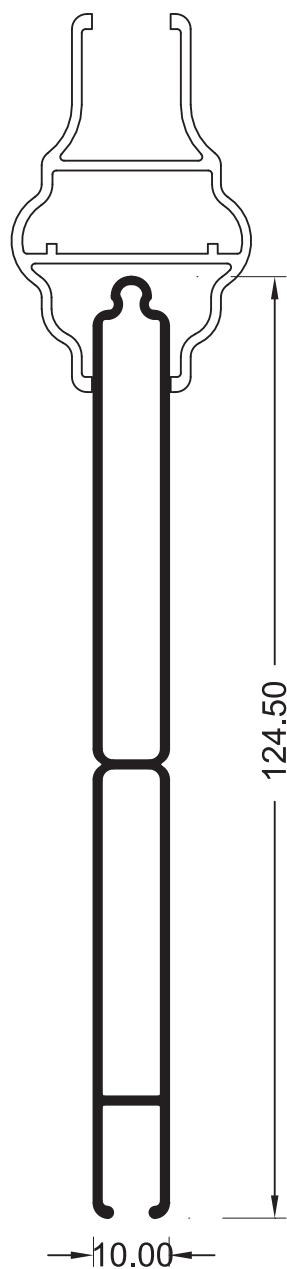
M 971 DECORATING PROFILE

W = 595 gr/m



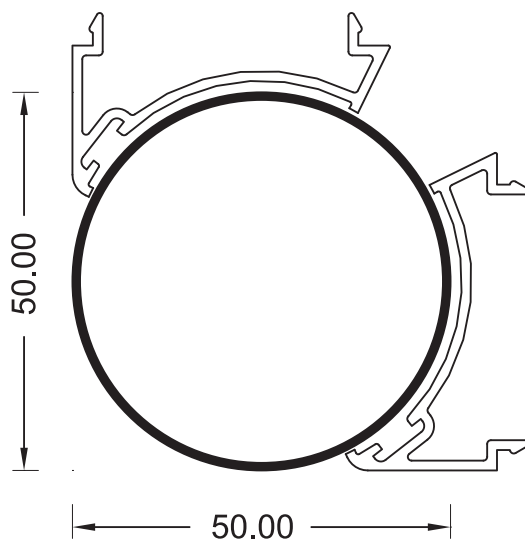
M 9358 FILLER PROFILE

W = 800 gr/m



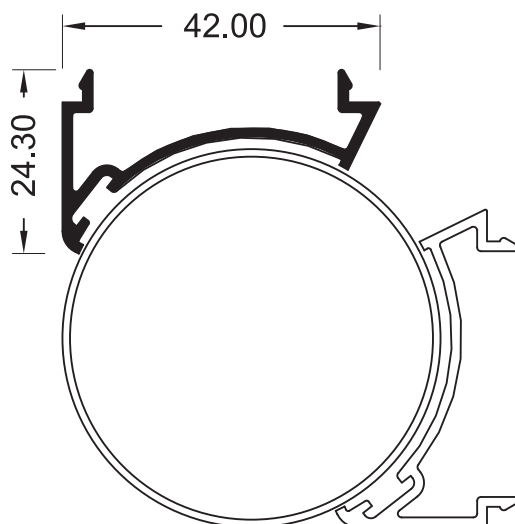
T 50 TUBE

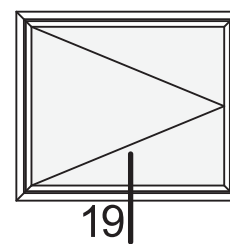
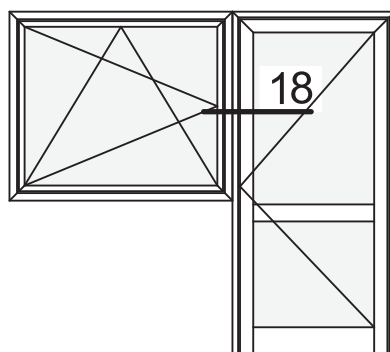
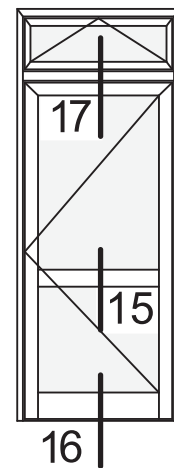
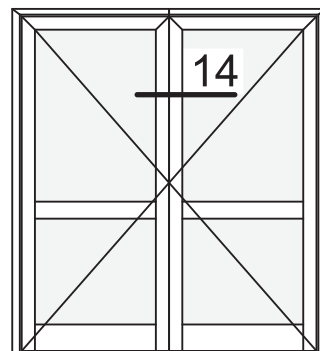
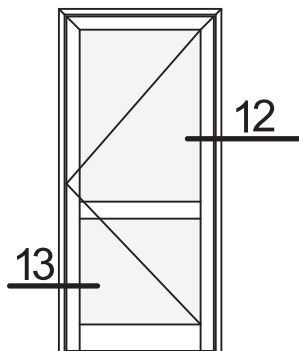
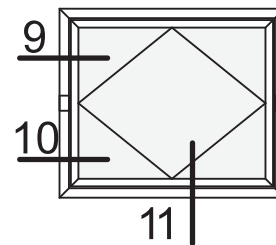
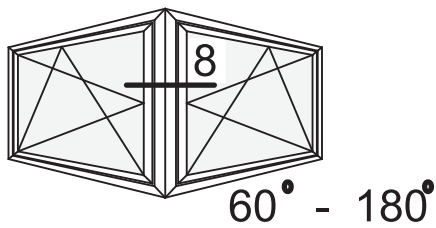
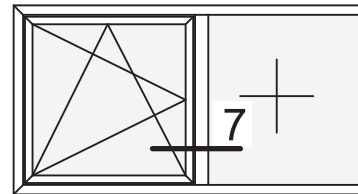
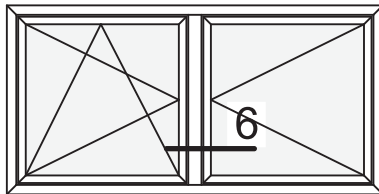
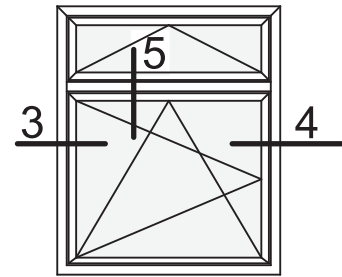
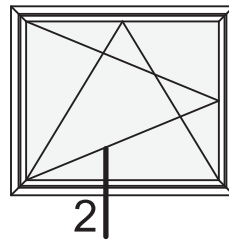
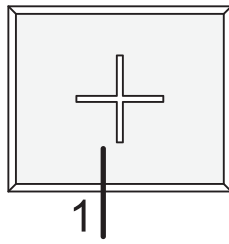
W = 577 gr/m

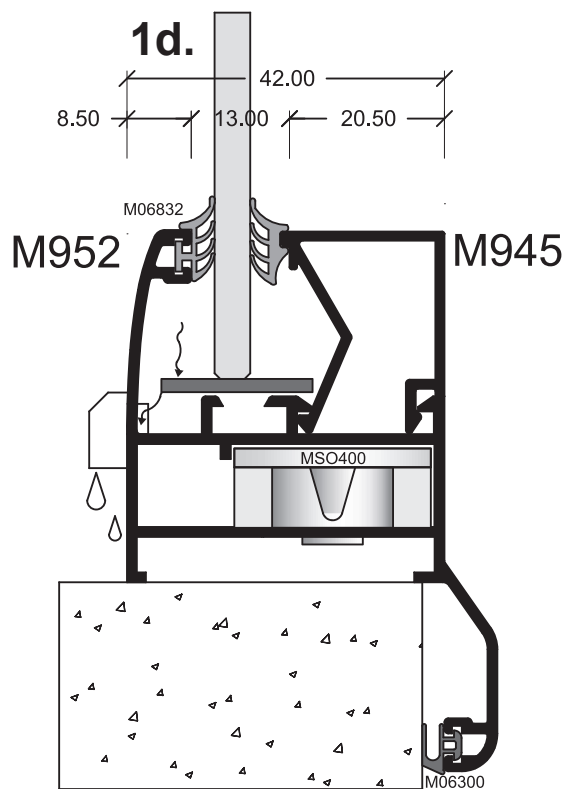
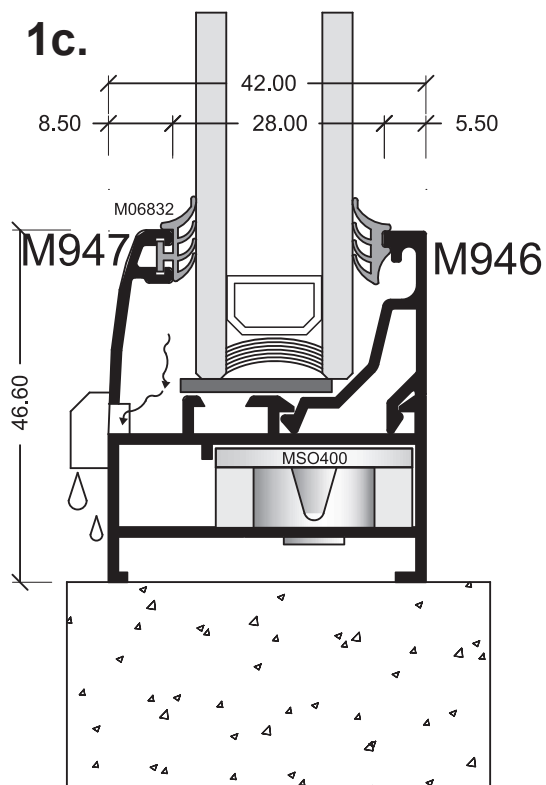
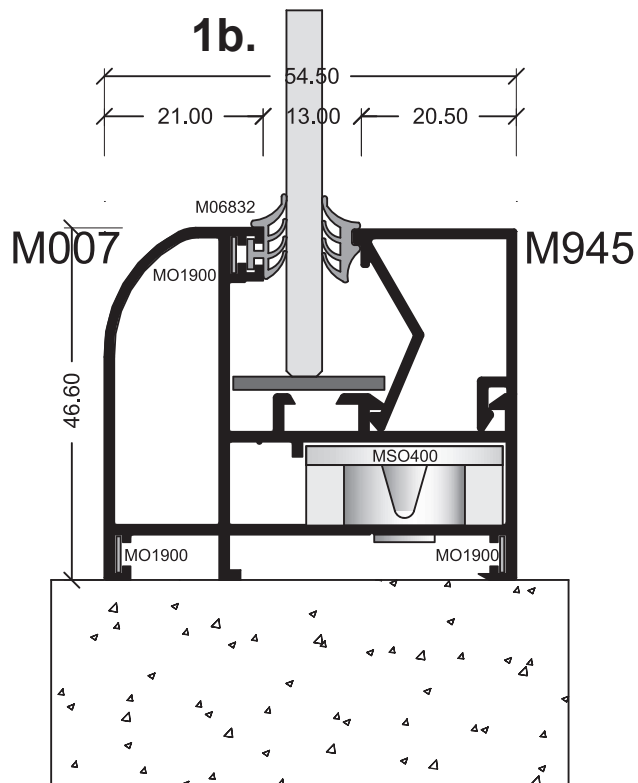
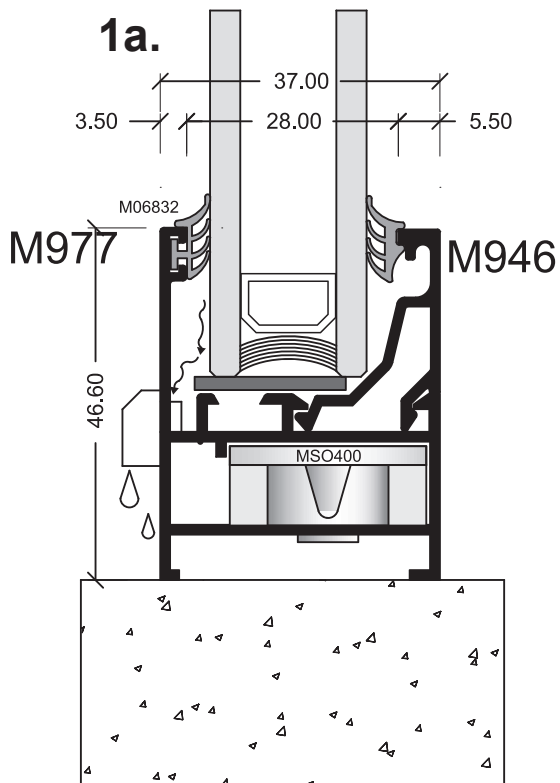
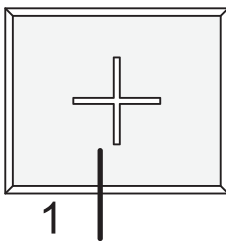


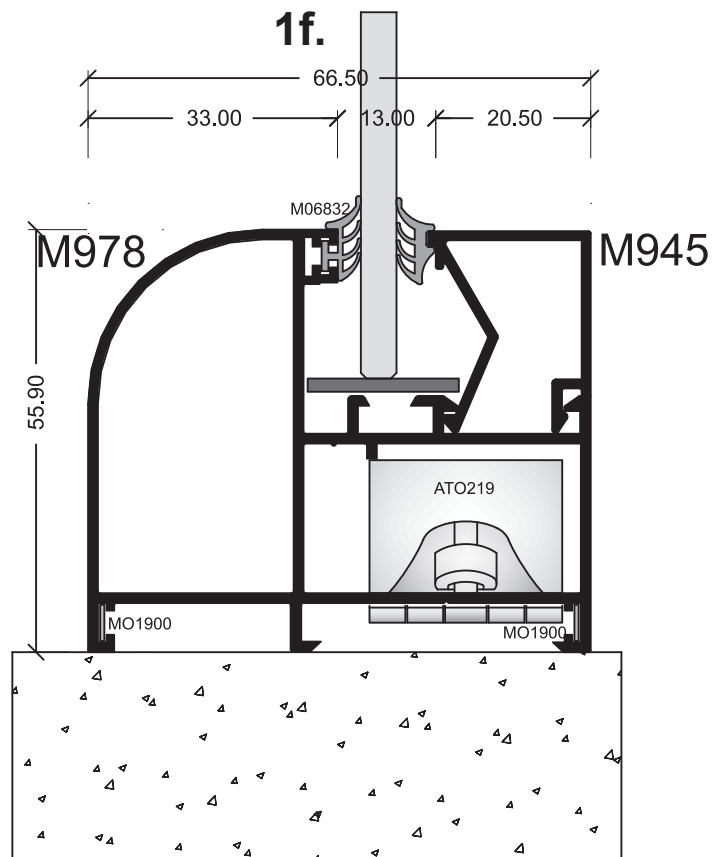
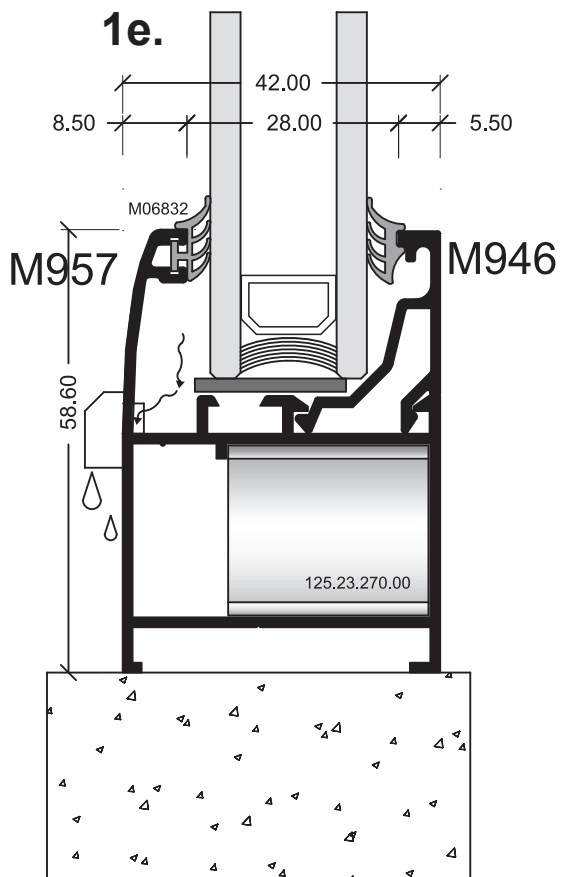
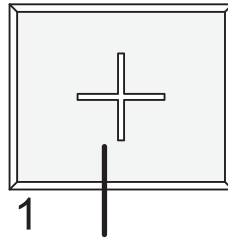
M 976 COMPATIBLE WITH T 50

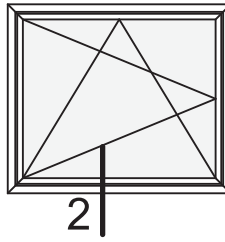
W = 317 gr/m



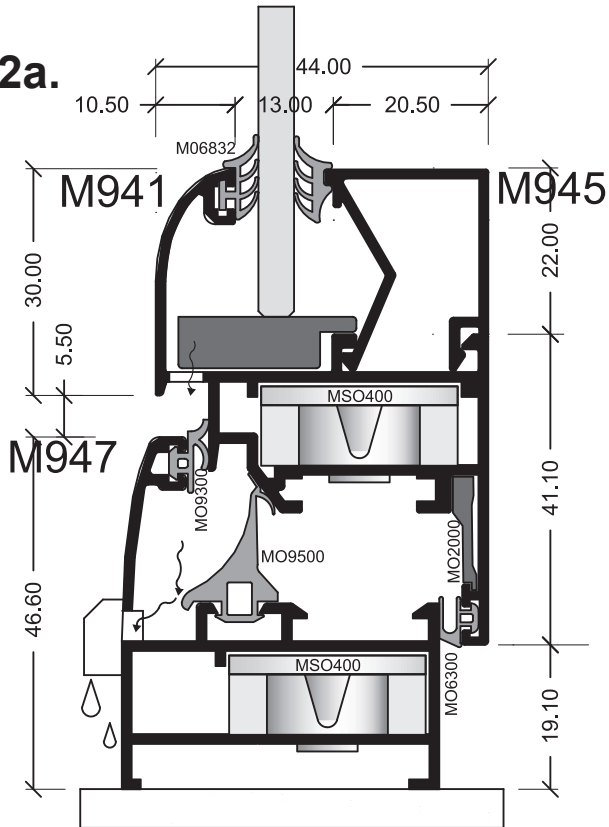




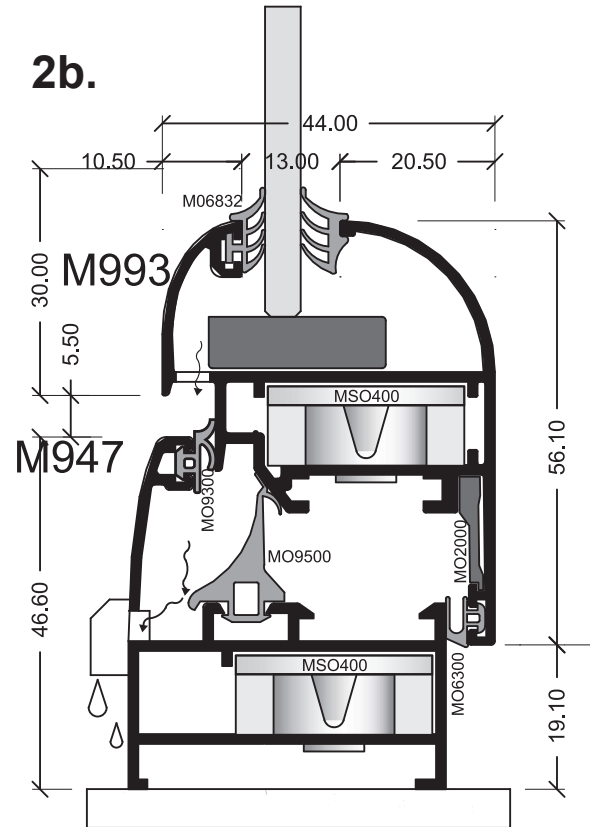




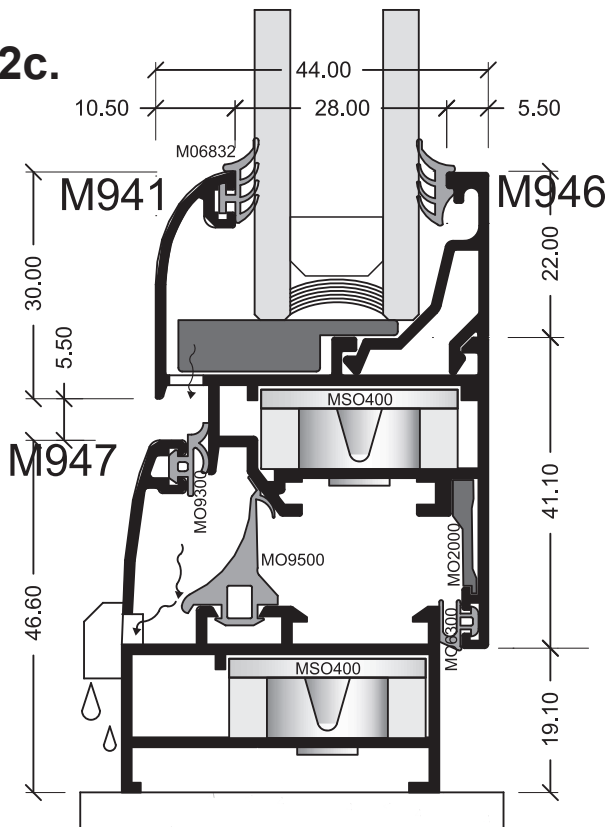
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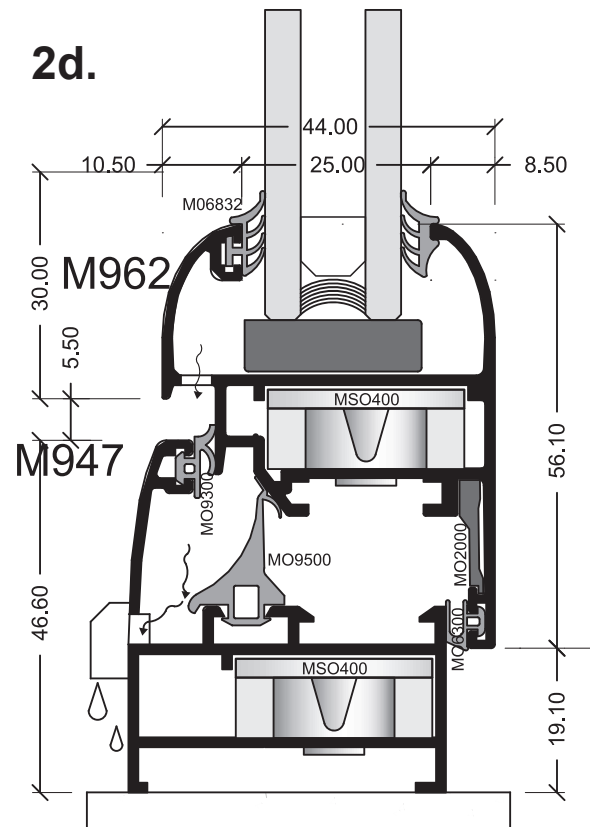
2b.

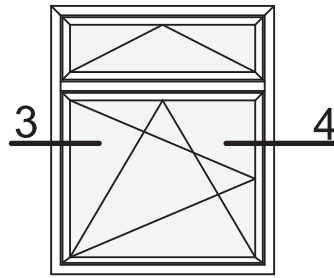


2c.

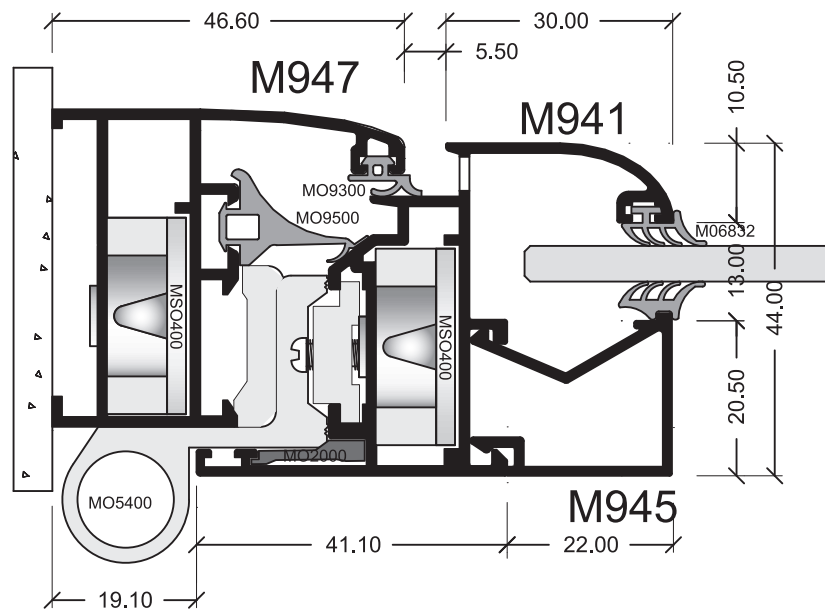


2d.

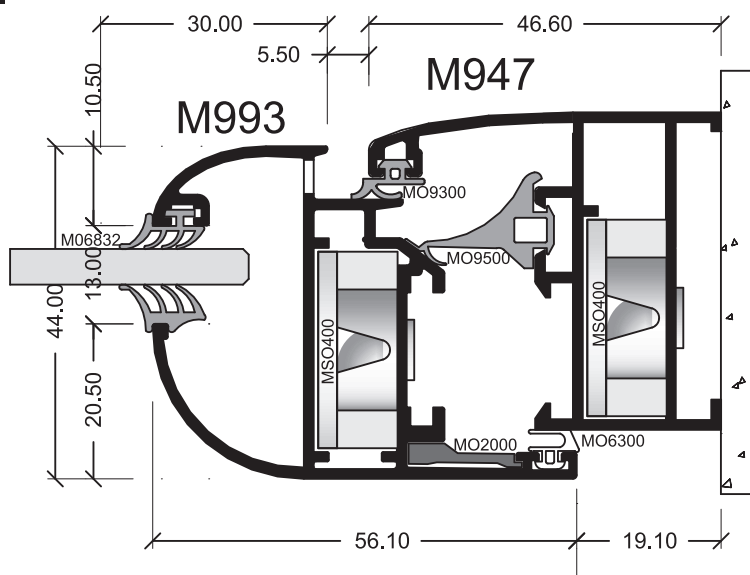


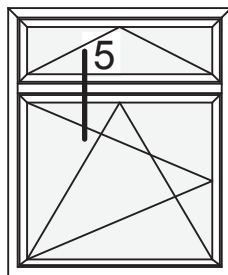


3.

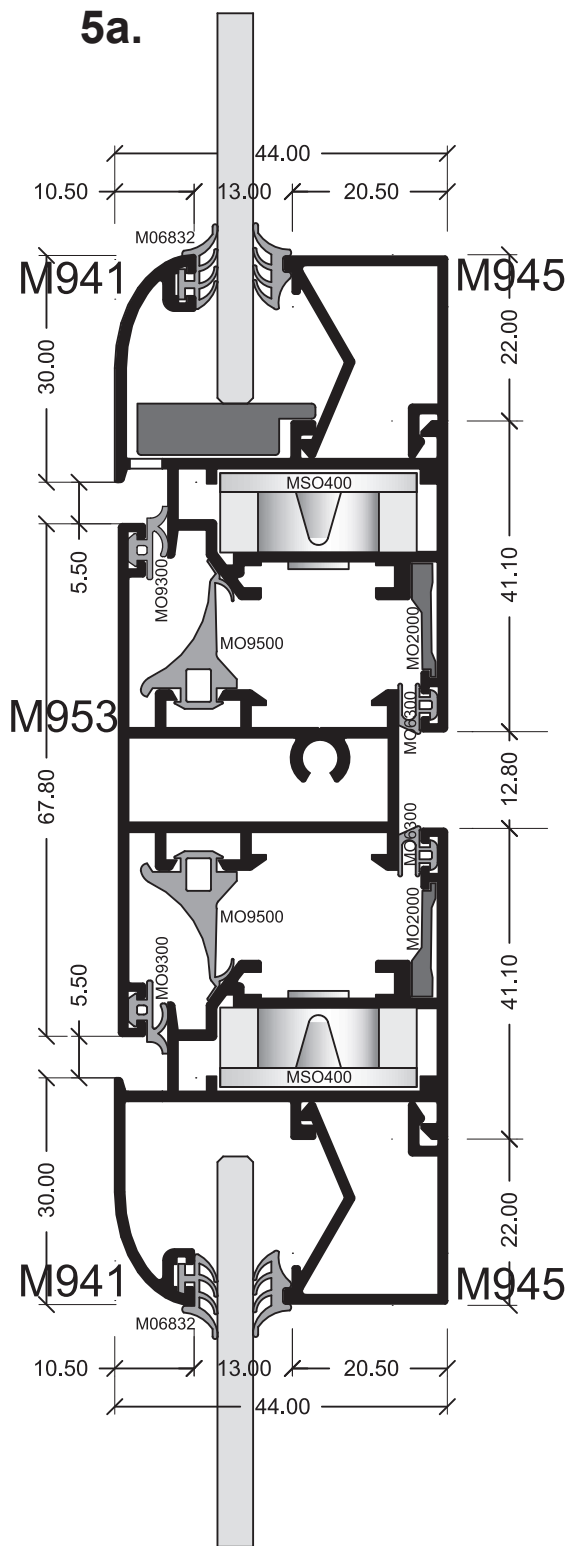


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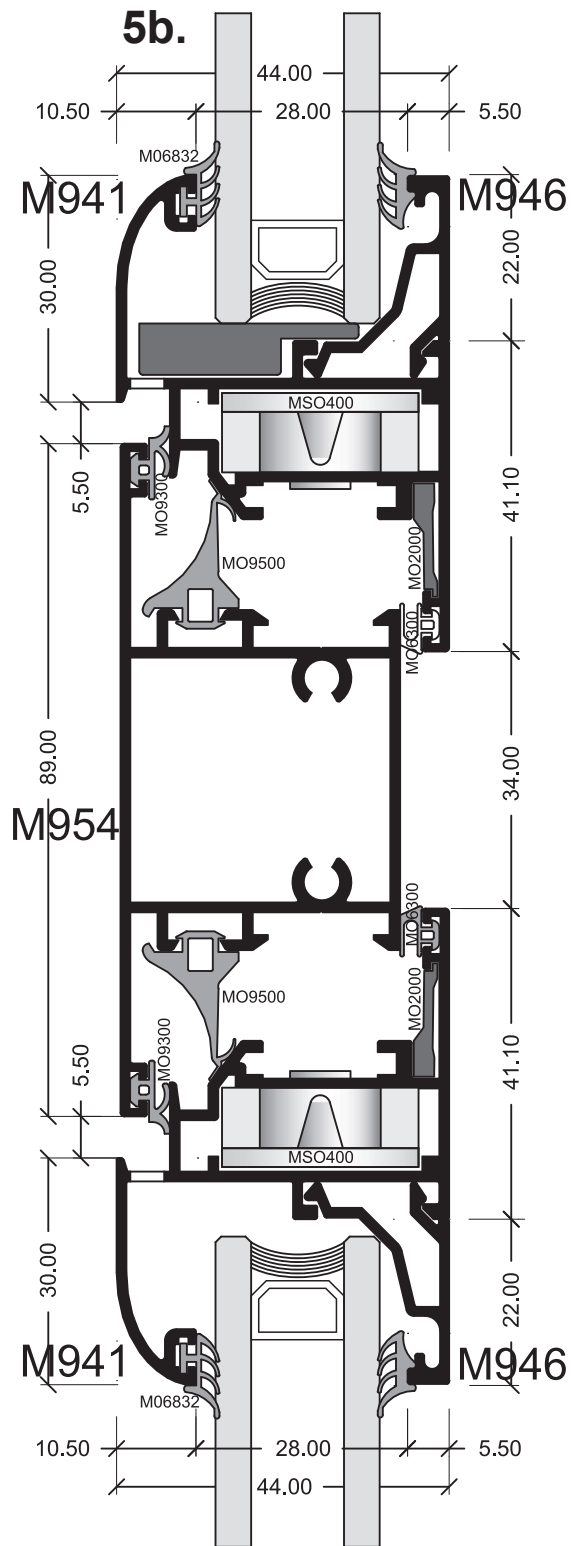


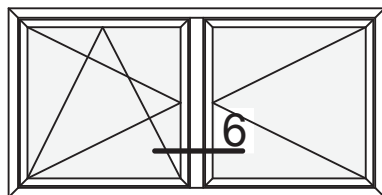


5a.

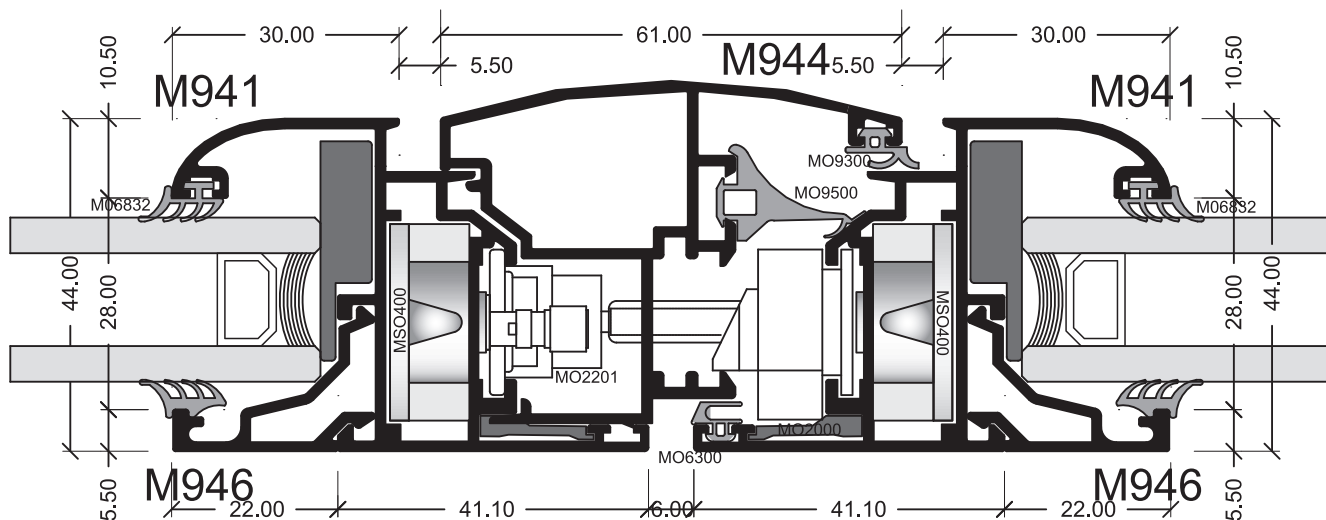


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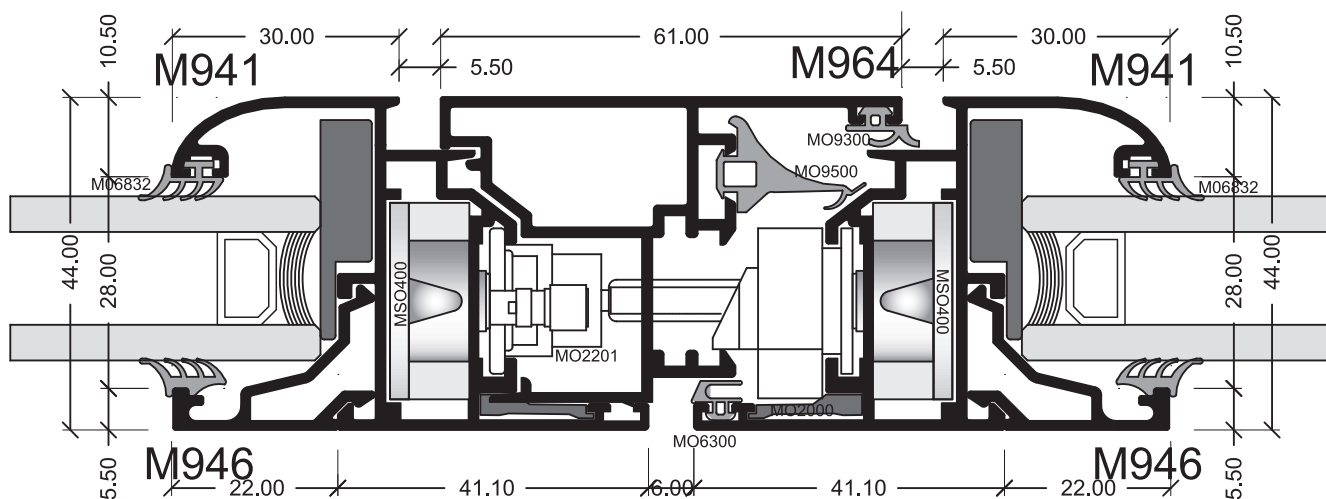




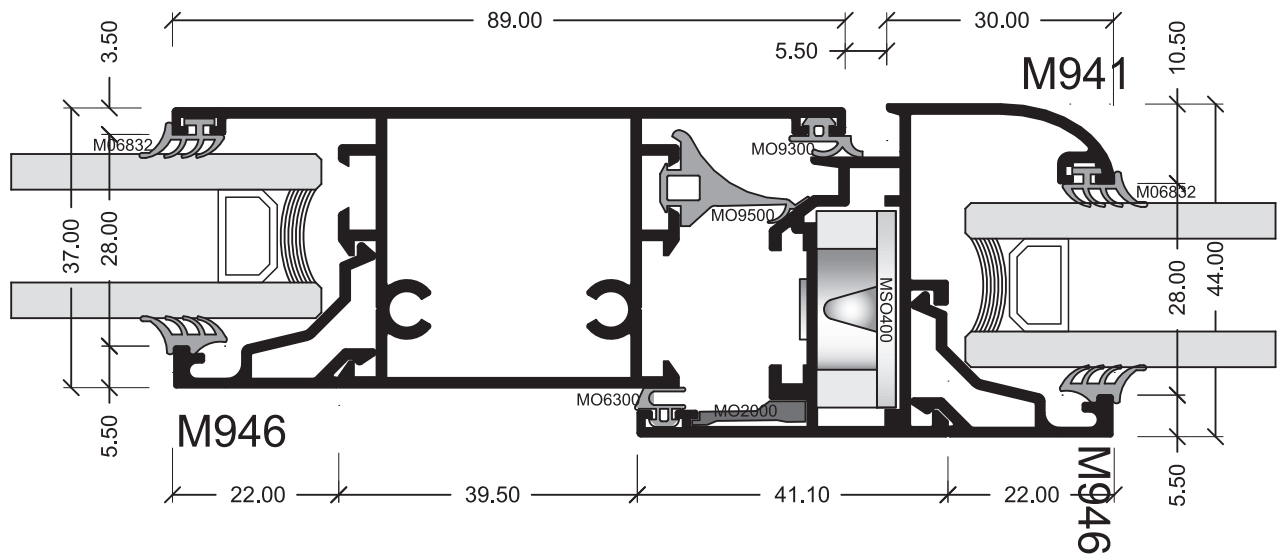
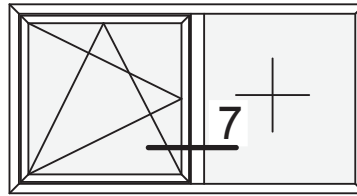
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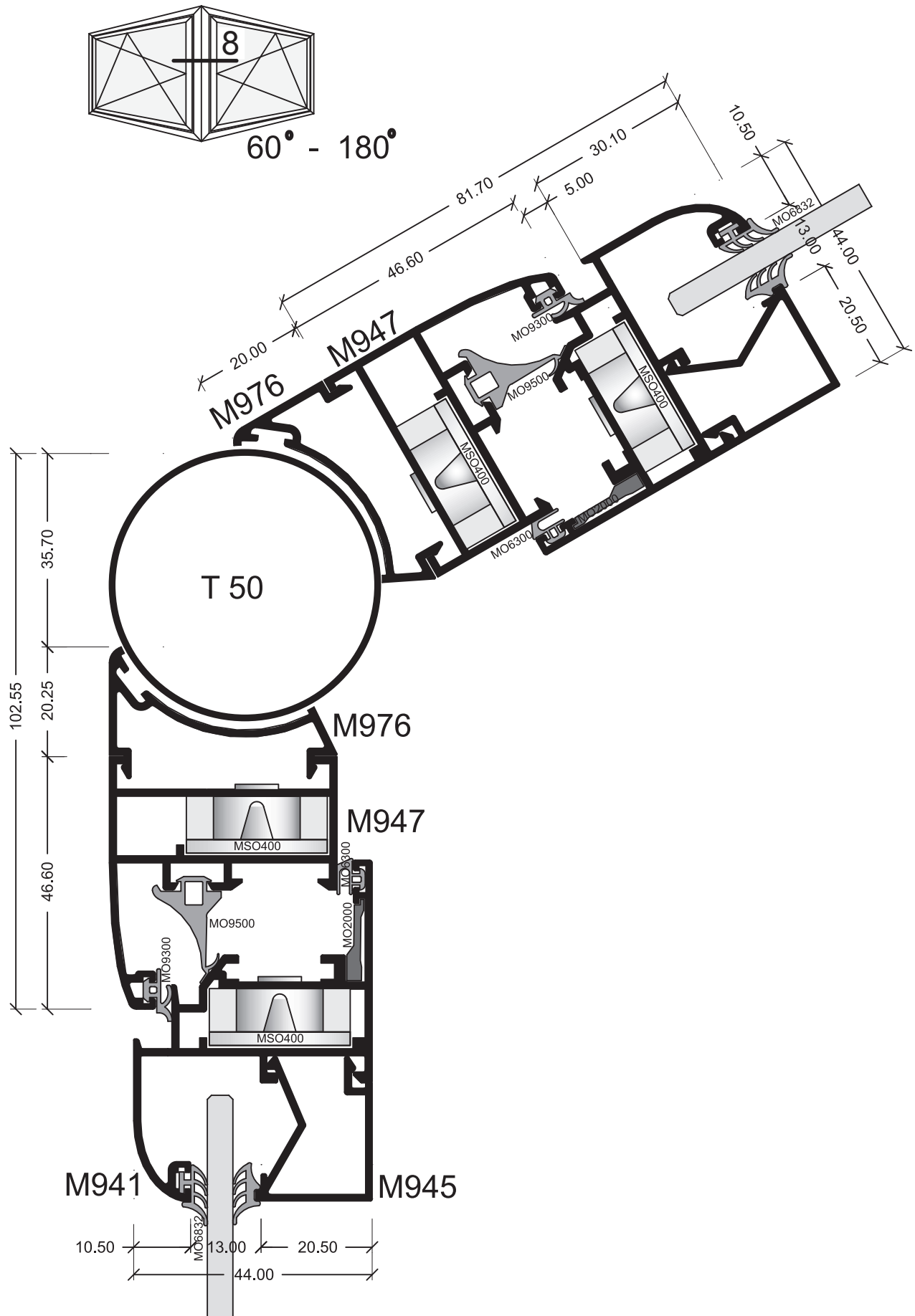
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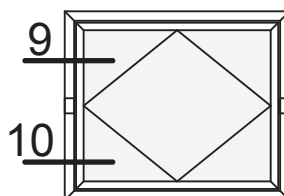


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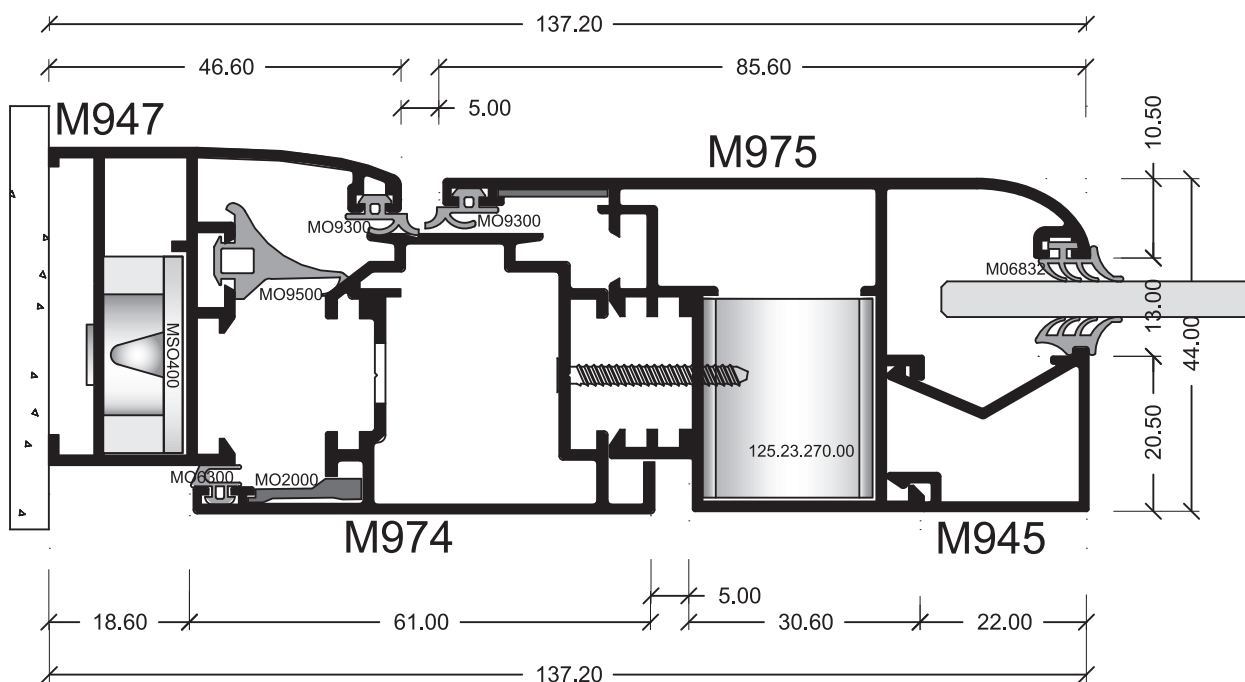


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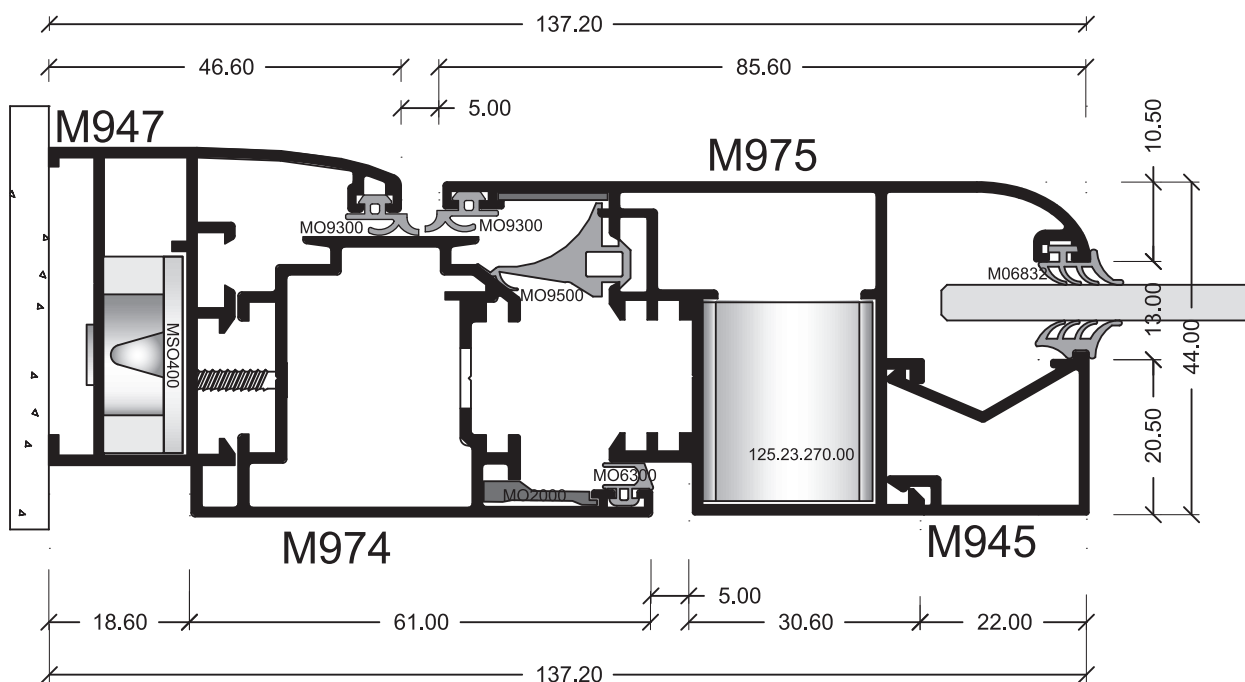




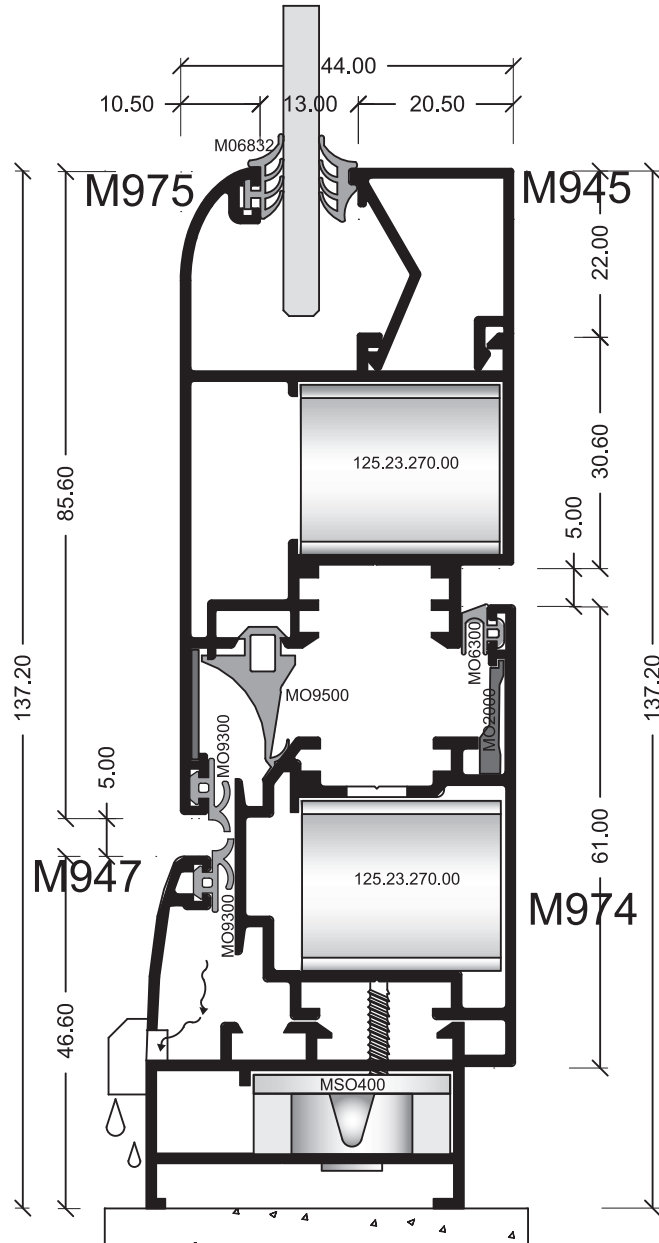
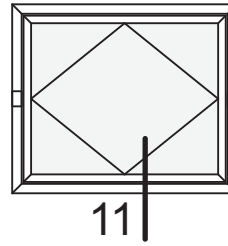
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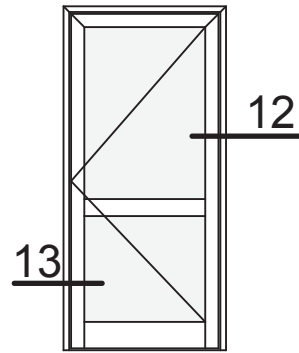


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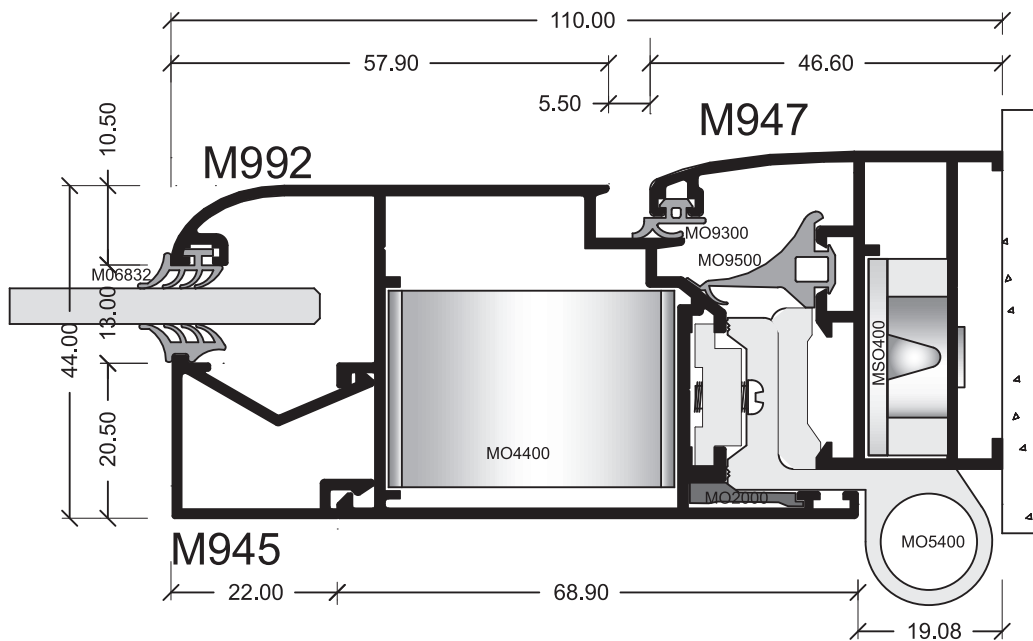


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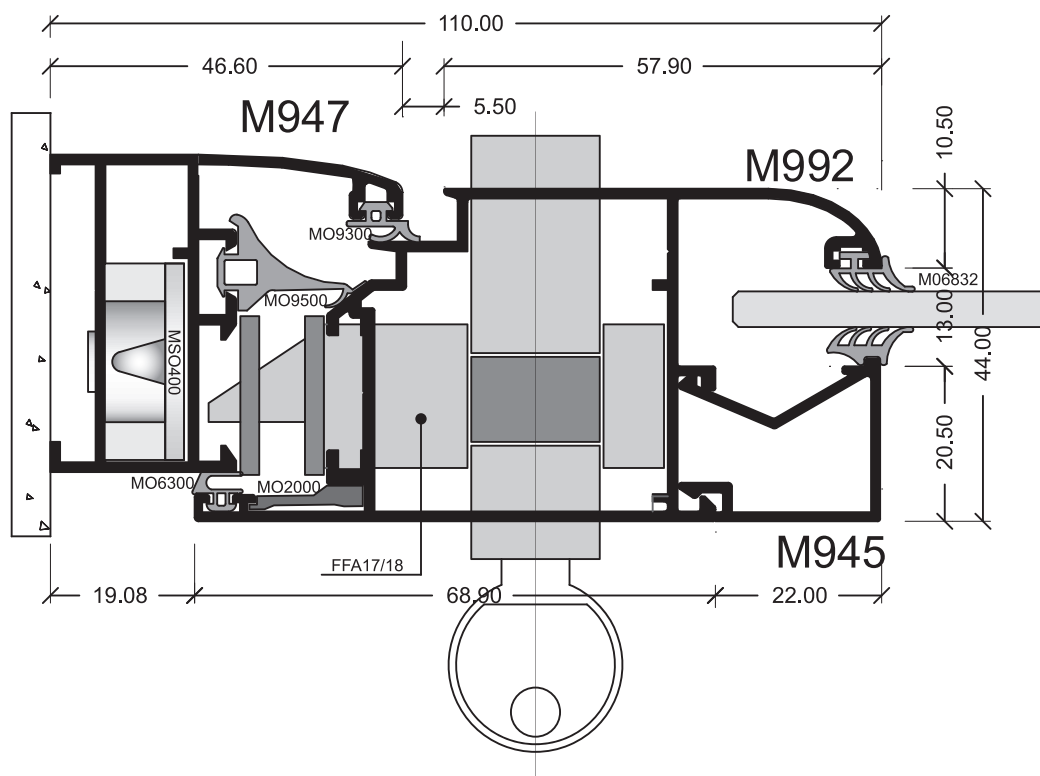


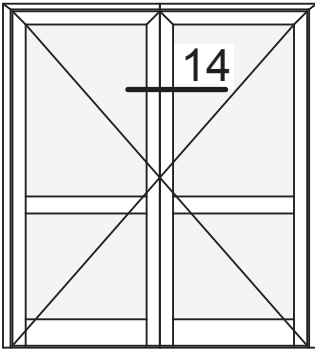


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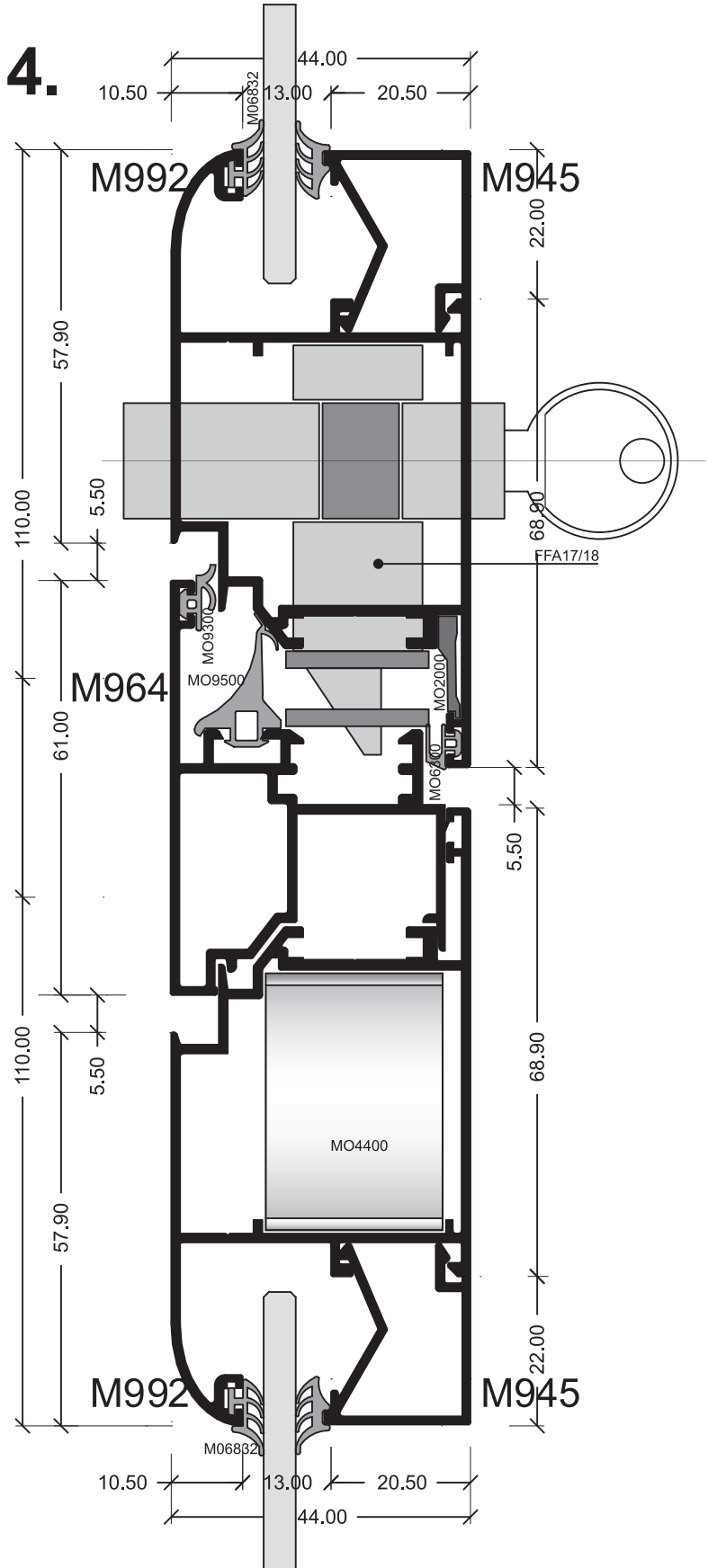


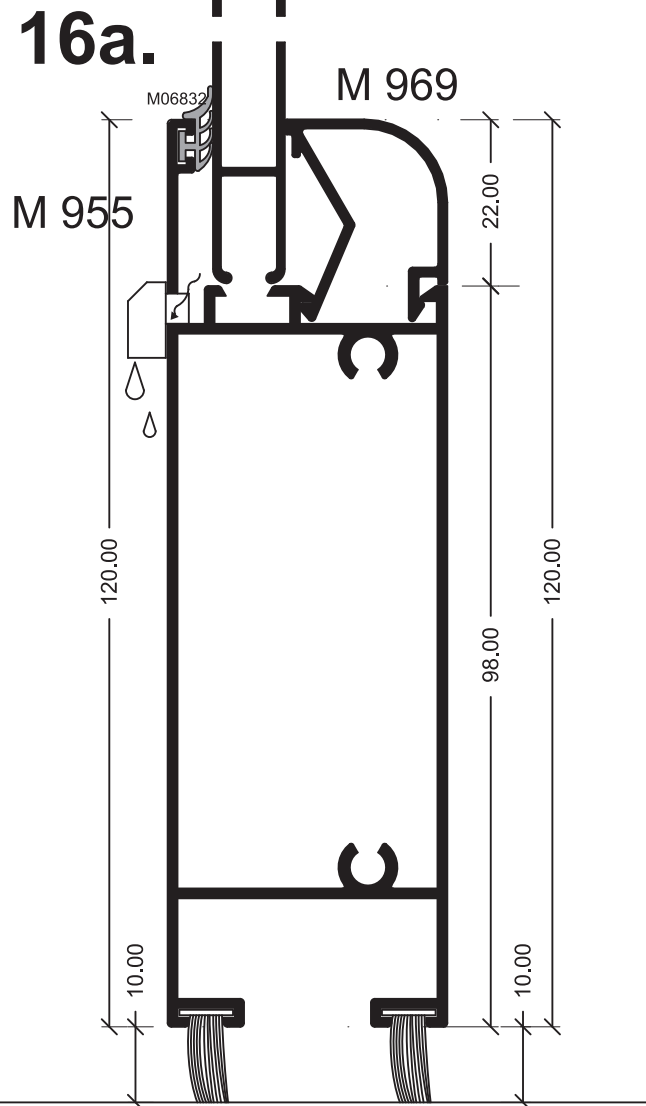
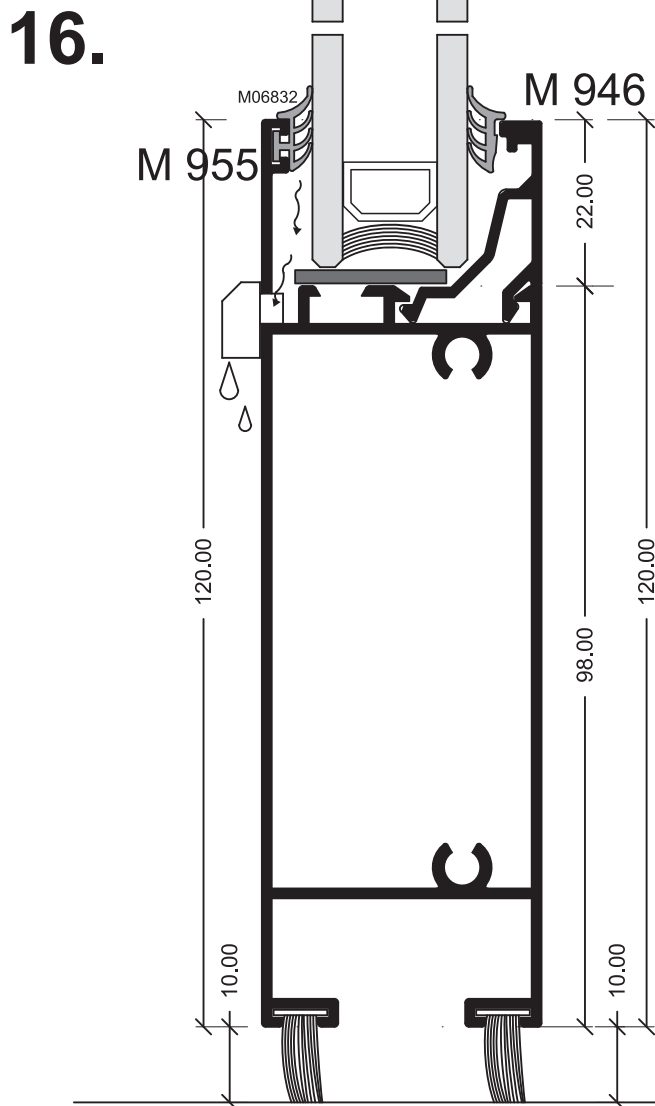
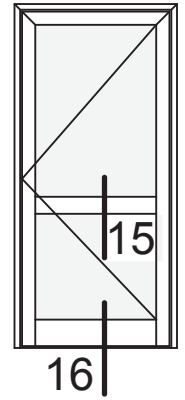
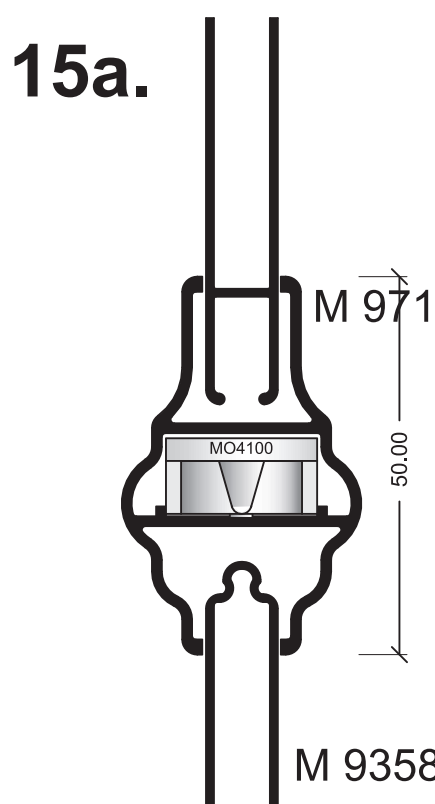
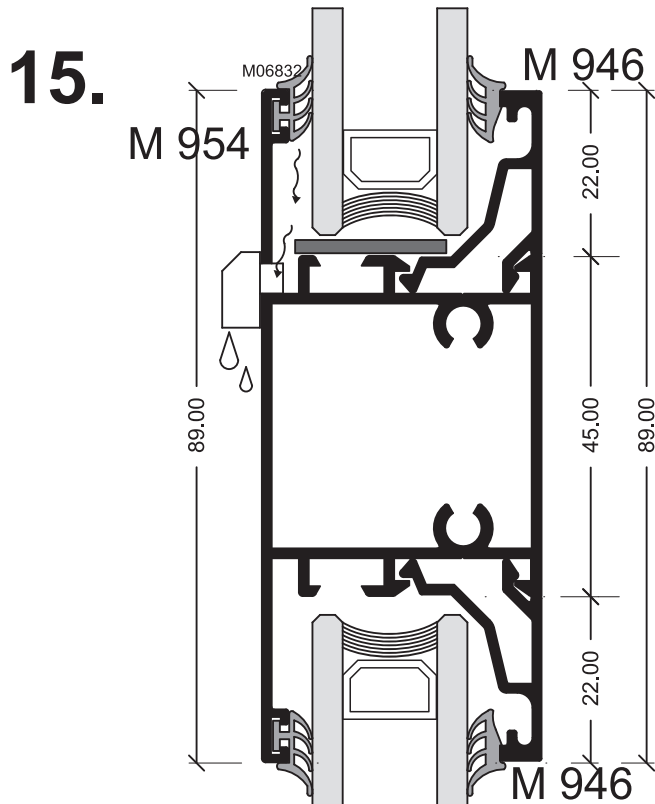
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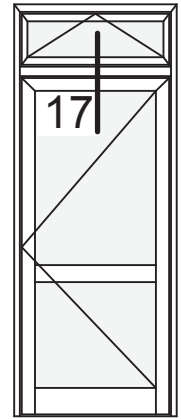
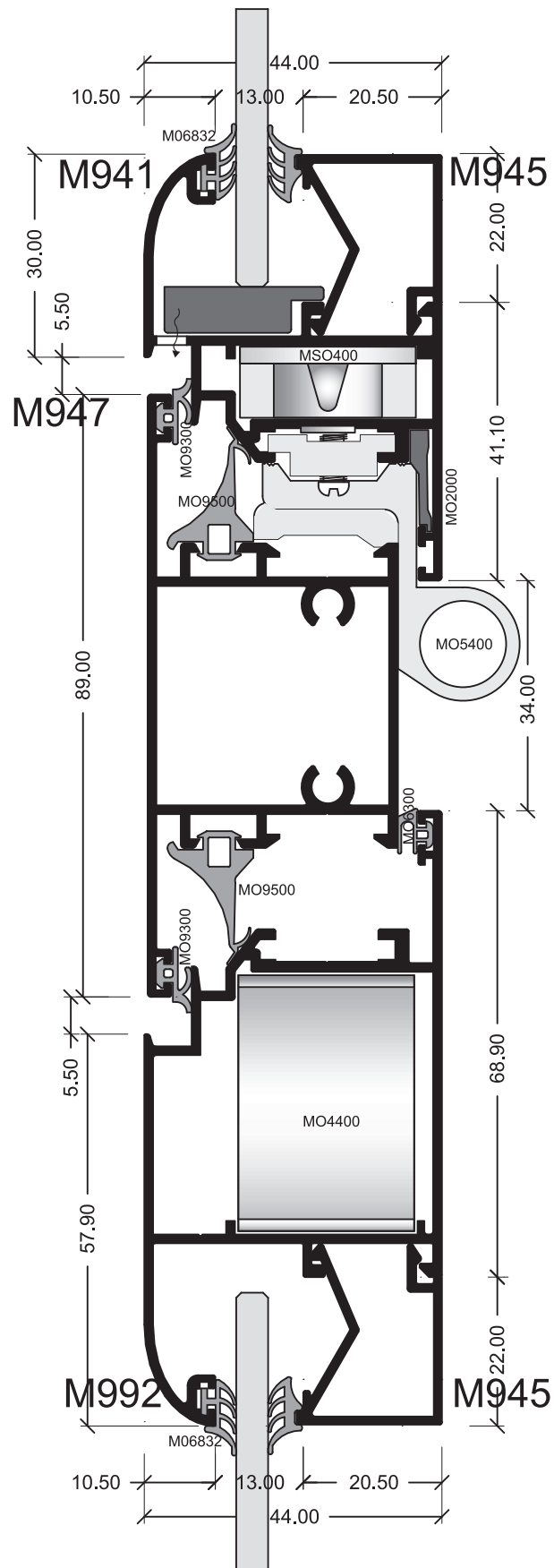


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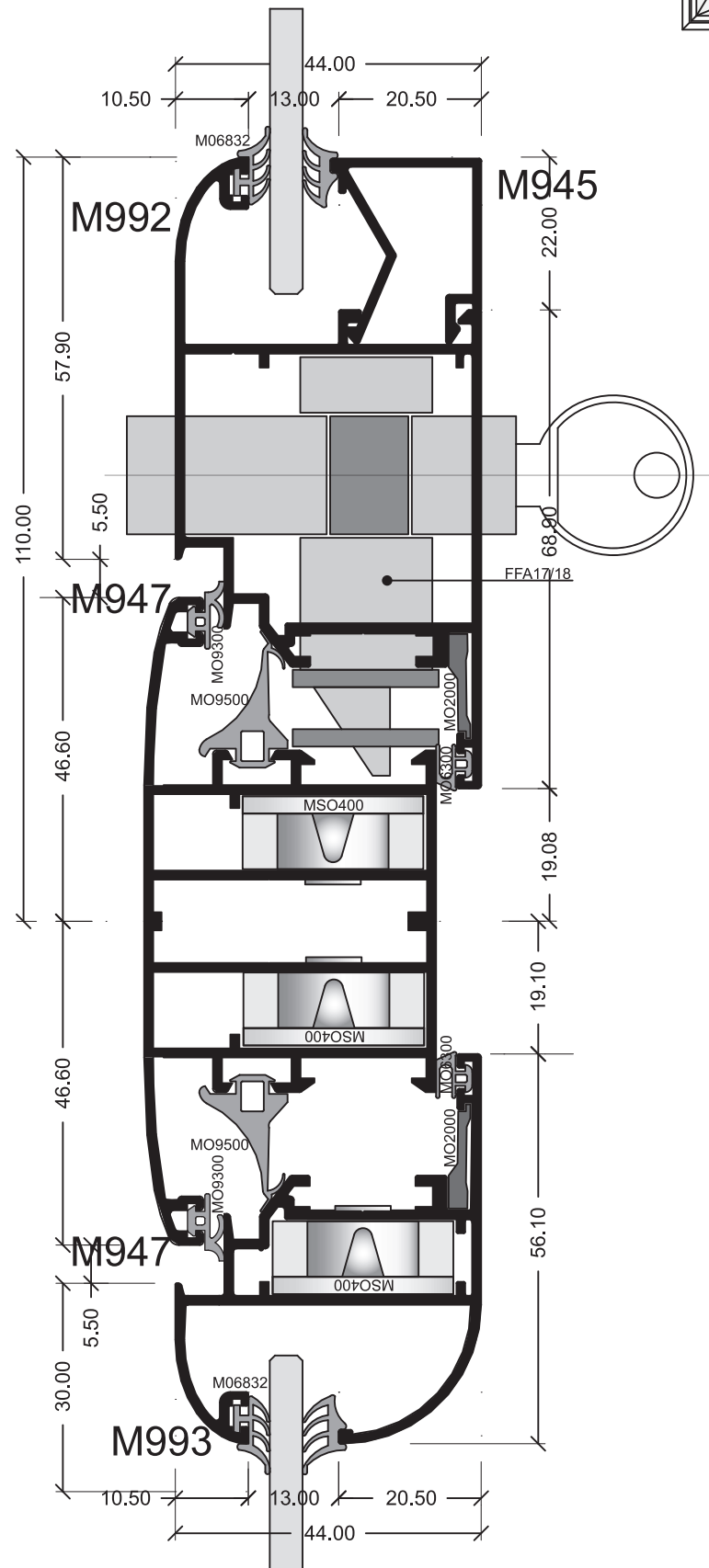
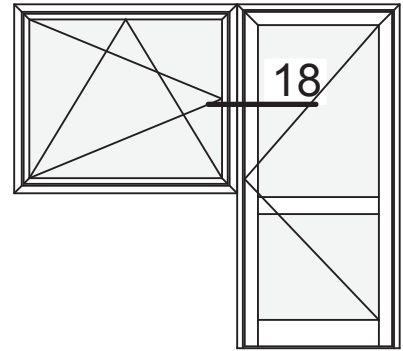


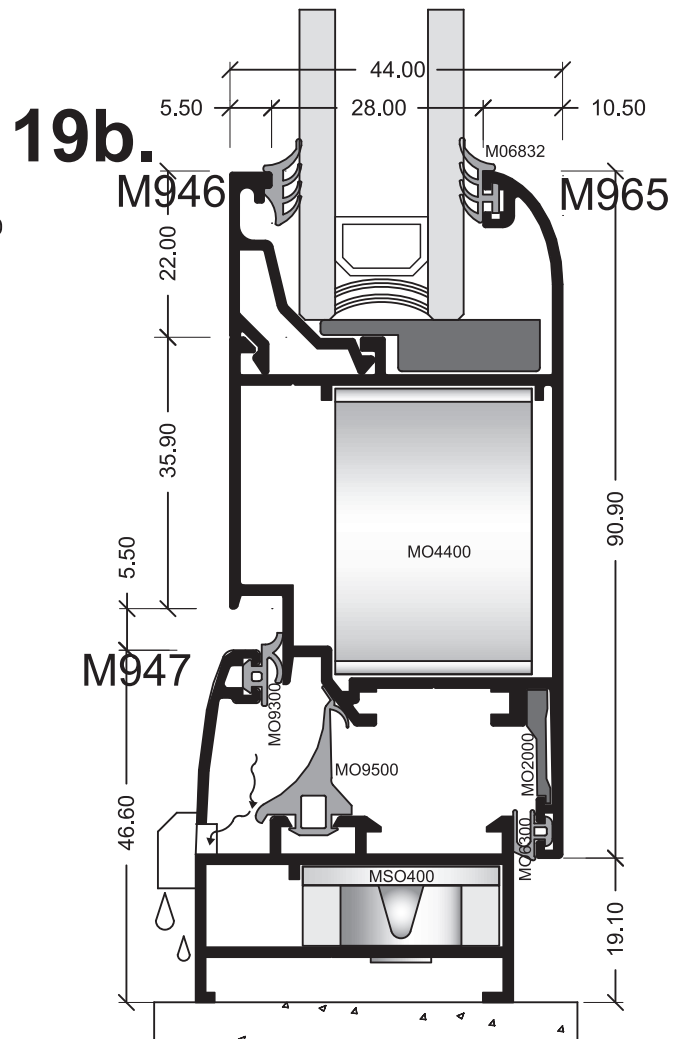
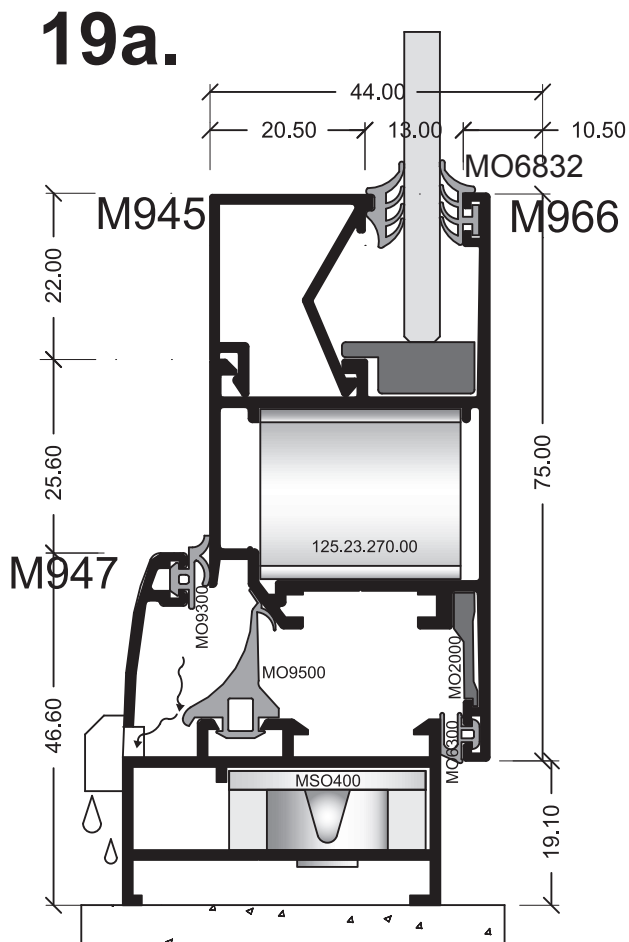
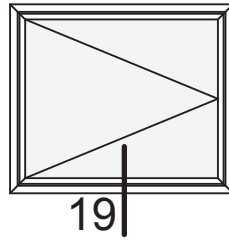


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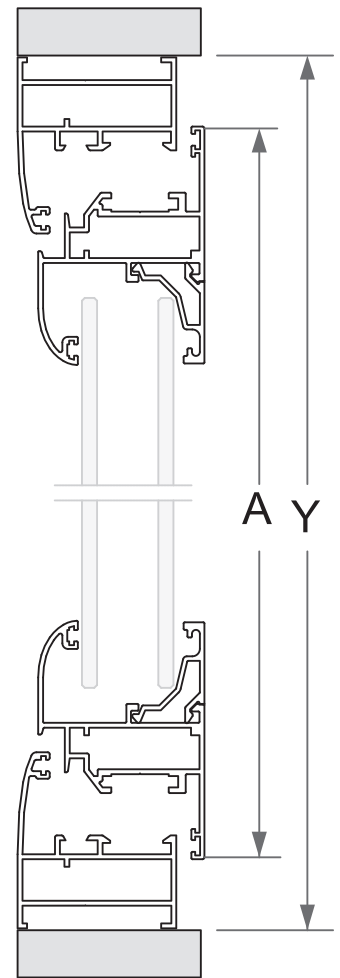
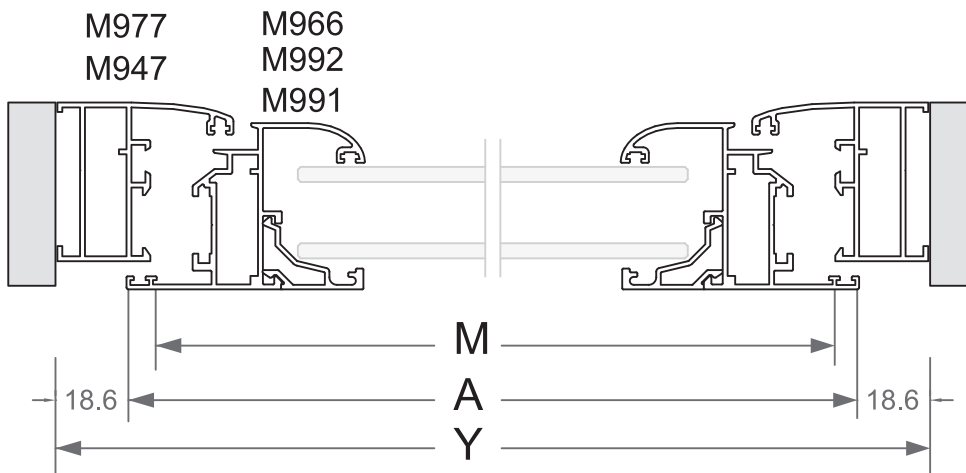


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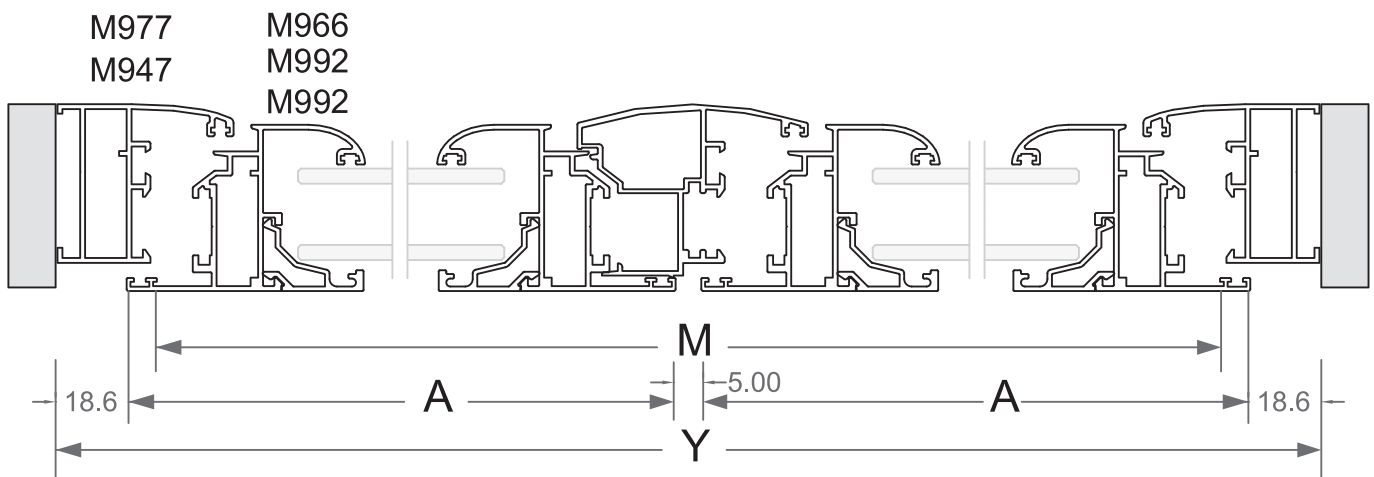


SINGLE LEAF CASEMENT/ TILT-N-TURN WINDOW



(HEIGHT OR WIDTH OF SASH) $A = Y - 37,2\text{mm}$ OR $A = M + 12\text{mm}$

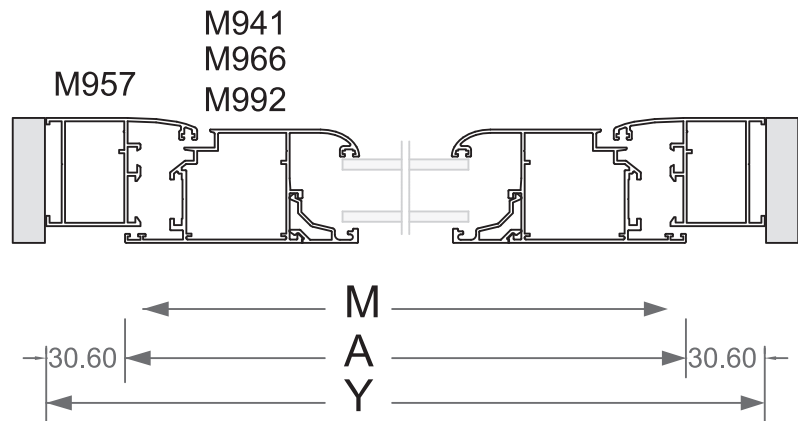
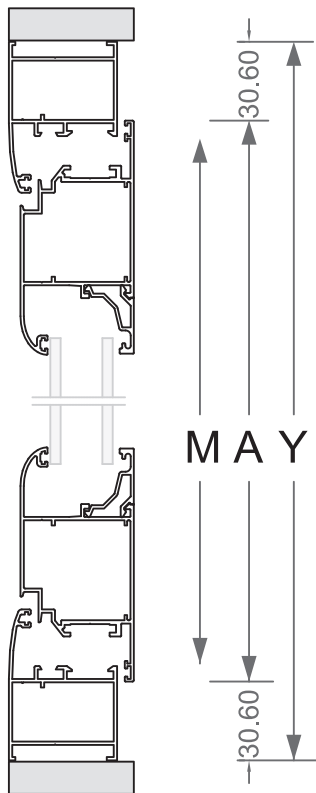
DOUBLE LEAF CASEMENT/ TILT-N-TURN WINDOW



(WIDTH OF SASH) $\frac{A = Y - 42,2\text{mm}}{2}$ OR $\frac{A = M + 7\text{mm}}{2}$

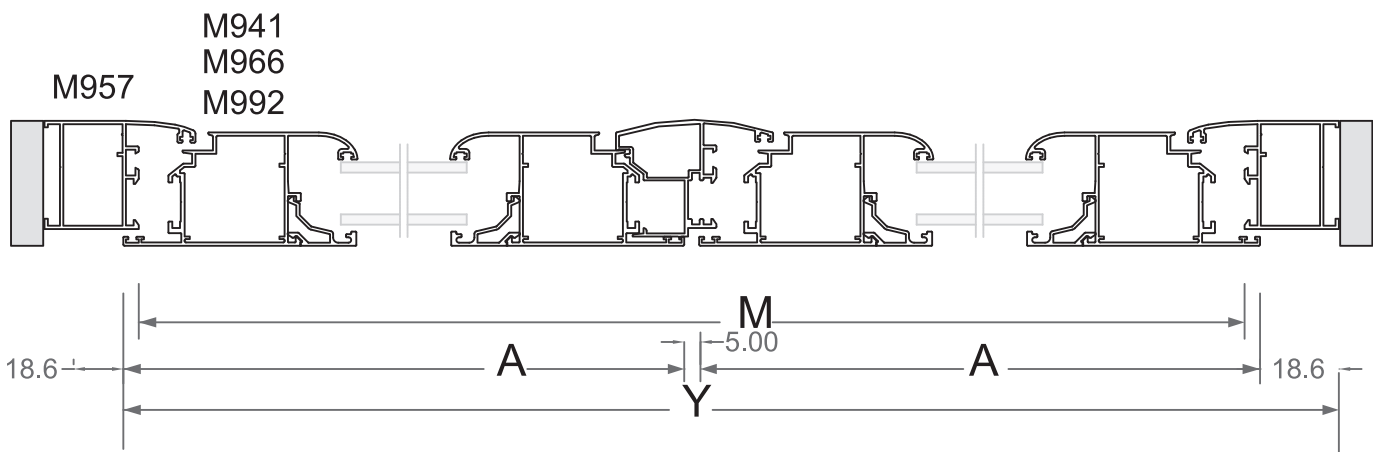
(HEIGHT OF SASH) $A = Y - 37,2\text{mm}$ OR $A = M + 7\text{mm}$

SINGLE LEAF CASEMENT/ TILT-N-TURN WINDOW



(HEIGHT OR WIDTH OF SASH) $A=Y-61,2\text{mm}$
OR
 $A=M+12\text{mm}$

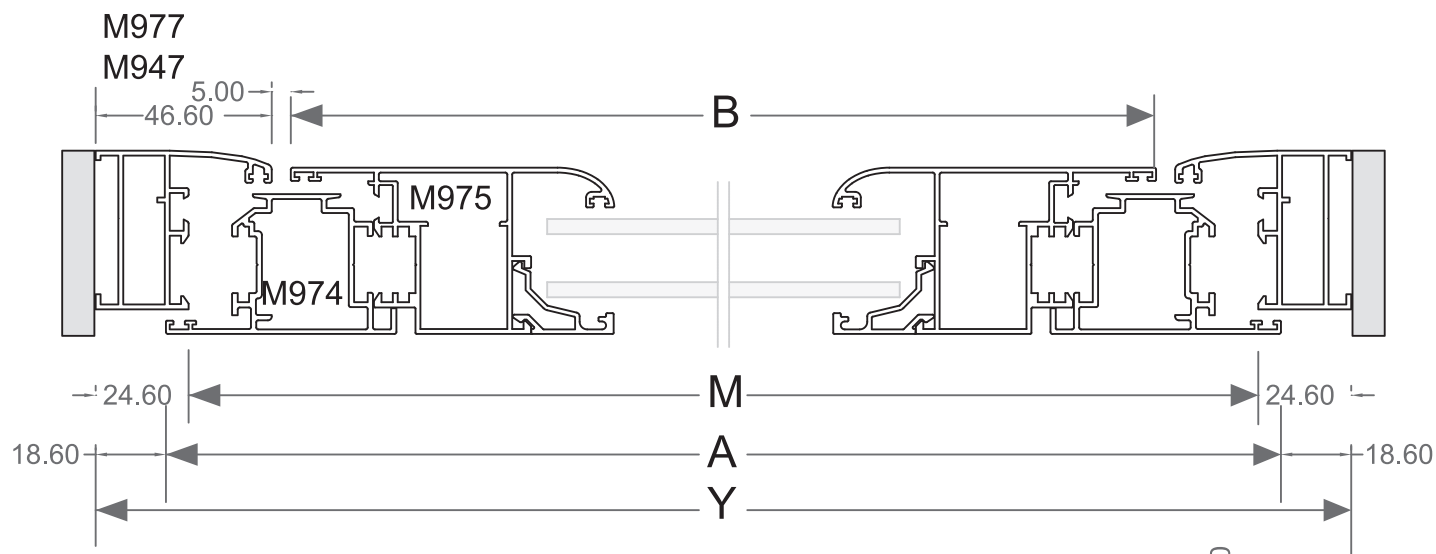
DOUBLE LEAF CASEMENT/ TILT-N-TURN WINDOW



(WIDTH OF SASH) $\frac{A=Y-66,2\text{mm}}{2}$ OR $\frac{A=M+7\text{mm}}{2}$

(HEIGHT OF SASH) $A=Y-61,2\text{mm}$ OR $A=M+12\text{mm}$

PIVOTING WINDOW



(HEIGHT/WIDTH OF SASH M974)

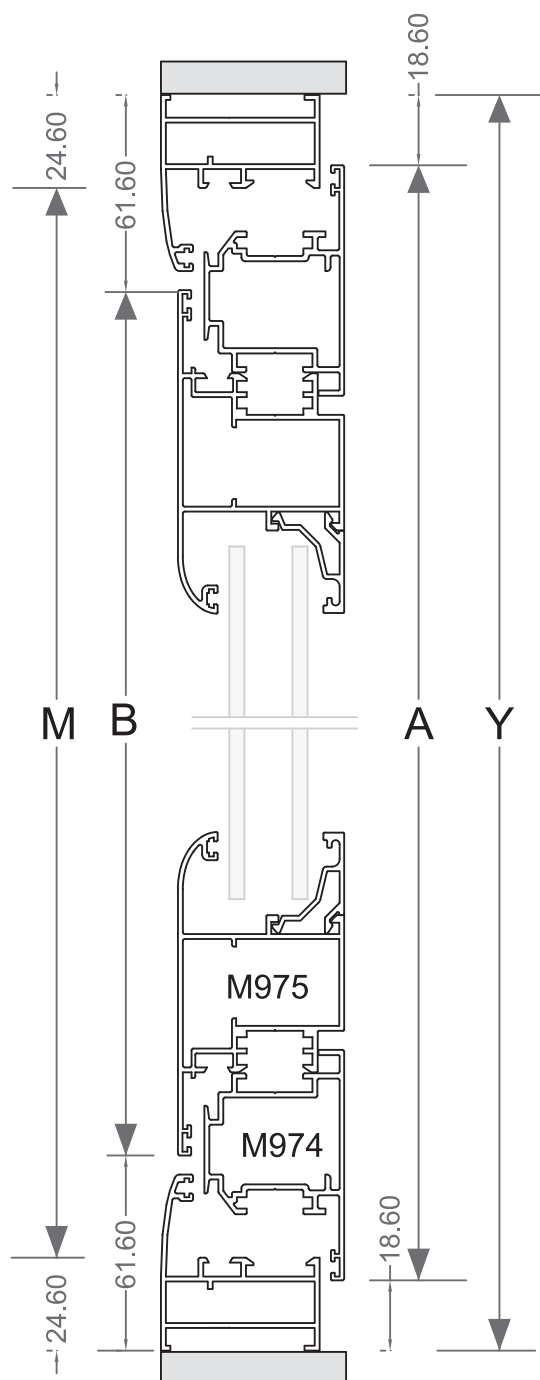
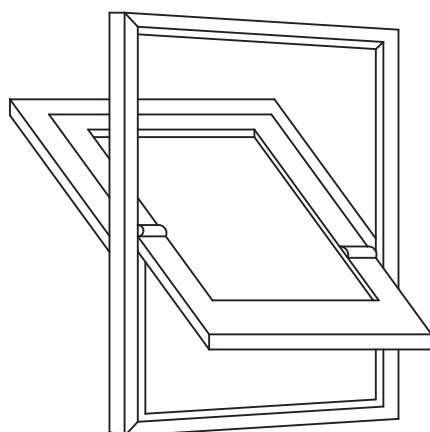
$$A = Y - 37,2\text{mm}$$

$$A = M + 12\text{mm}$$

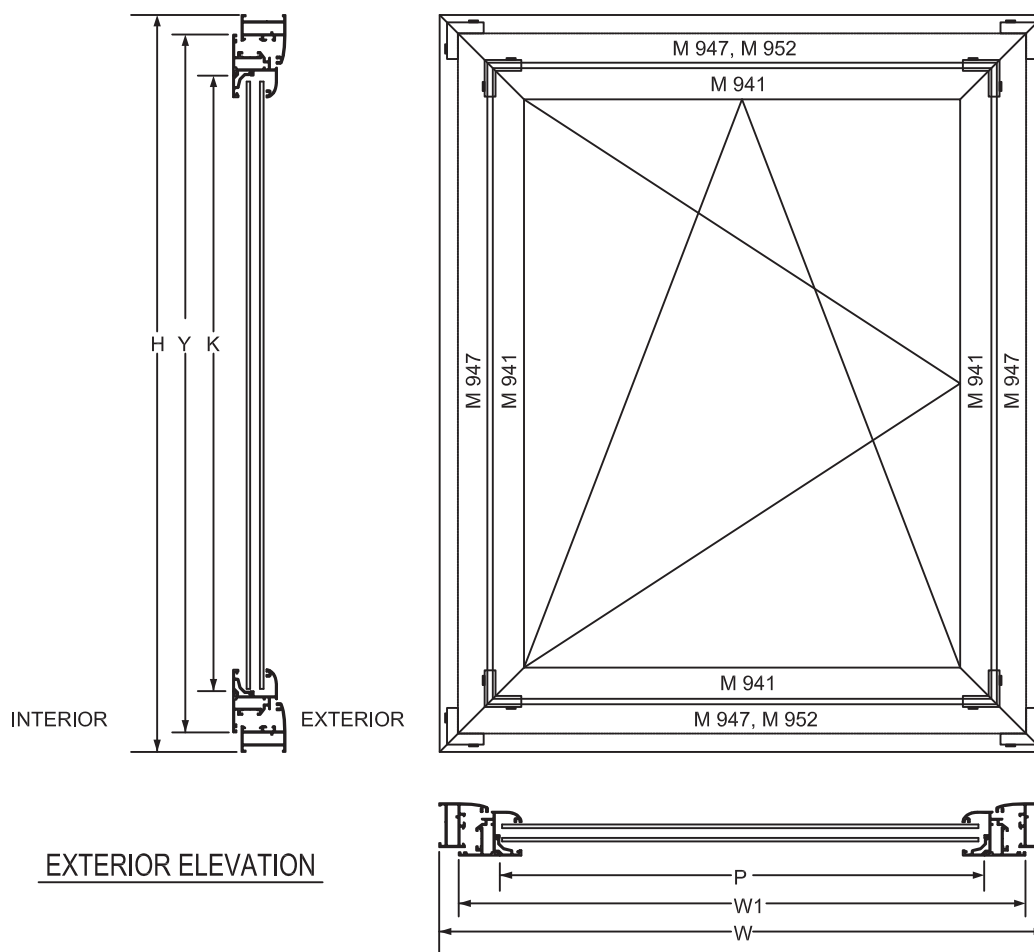
(HEIGHT/WIDTH OF SASH M975)

$$B = Y - 103,2\text{mm}$$

$$B = M - 54\text{mm}$$



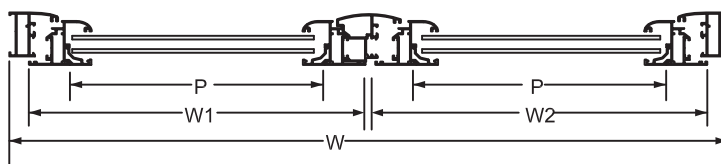
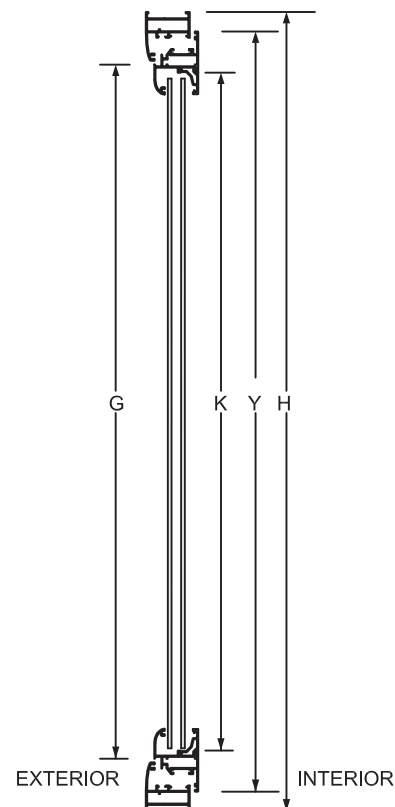
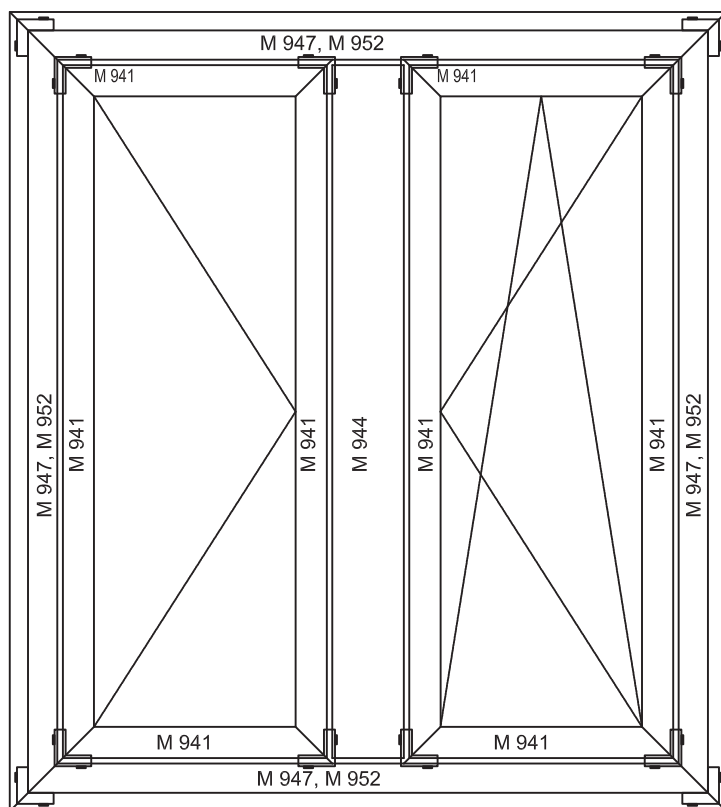
SINGLE LEAF CASEMENT/ TILT-N-TURN WINDOW



SINGLE CASMENT/HOPPER WINDOW

FRAME	PROFILE NUMBER	DESCRIPTION	QUANTITY
	M947	FIXED FRAME	2H+2W (m)
	OR M952	FRAME WITH ARMATURE	2H+2W (m)
ACCESSORIES FOR THE FRAME	MS.0400	JOINT CORNER 11 X 26mm	
	OR AL.2327 "In case M 957"	JOINT CORNER 23 X 26mm	
	MO.9500	CENTRAL RUBBER SEAL	2H+2W (m)
	MO.9300	EPDM SMAL RUBBER SEAL	2H+2W (m)
	MS.08.02	DRAIN COVER	
SASH	M941	SASH DOUBLE GLAZING	2Y+2W1 (m)
	M946	GLASS HOLDER	2P+2K (m)
ACCESSORIES FOR THE SASH	MS.0400	JOINT CORNER 11 X 26mm	
	OR MO.4400 "In case M 942"	JOINT CORNER 23 X 26mm	
	MO.6300	EPDM SMAL RUBBER SEAL	2Y+2W1 (m)
	MO.6832	INSRTED EXTERNAL RUBBER SEAL GLAZING	2Y+2W1 (m)
	AL.4	PRESS-IN INTERNAL RUBBER SEAL GLAZING	2P+2K (m)
	MO.2000	PLASTIC ALIGNMENT CORNER	
* NOTE : (m=meters) (pr=pair)			

SINGLE LEAF CASEMENT/ TILT-N-TURN WINDOW

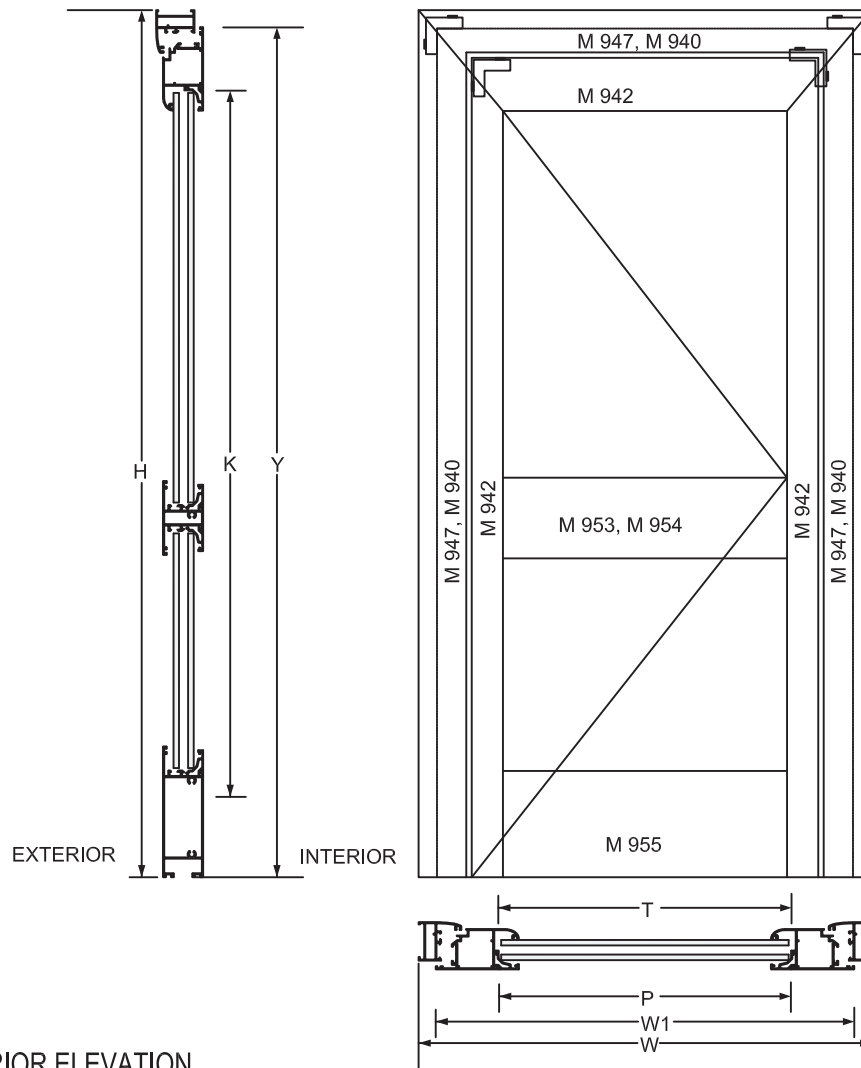


DOUBLE OPENING CASEMENT WINDOWS

EXTERIOR ELEVATION

FRAME	PROFILE NUMBER	DESCRIPTION	QUANTITY
ACCESSORIES FOR THE FRAME	M947	FIXED FRAME	2H+2W (m)
	OR M952	FRAME WITH ARMATURE	2H+2W (m)
	MS.0400	JOINT CORNER 11 X 26mm	
	OR AL.2327 "In case M 957"	JOINT CORNER 23 X 26mm	
	MO.9500	CENTRAL RUBBER SEAL	2H+2W (m)
	MO.9300	EPDM SMAL RUBBER SEAL	2H+2W (m)
SASH	MS.08.02	DRAIN COVER	
	M941	SASH DOUBLE GLAZING	4Y+4W1 (m)
	M946	SASH SINGLE GLAZING	4Y+4W1 (m)
	M946	GLASS HOLDER	4P+4K (m)
	M944	ADJOINING PROFILE	1G (m)
ACCESSORIES FOR THE SASH	MS.0400	CORNER WIDTH 26mm	
	MO.6300	EPDM SMAL RUBBER SEAL	4Y+4W1 +1G (m)
	MO.6832	INSERTED EXTERNAL RUBBER SEAL GLAZING	4P+4K (m)
	AL.4	PRESS-IN INTERNAL RUBBER SEAL GLAZING	4P+4K (m)
	MO.2000	PLASTIC ALIGNMENT CORNER	
	MO.5400	HINGE, STANDARD	
	MO.9700	COVER WATERPROOF FOR ADJOINING PROFILE M.944	
	MO.2201	END PICES FOR LATCH	
* NOTE : (m=meters) (pr=pair)			

DOOR

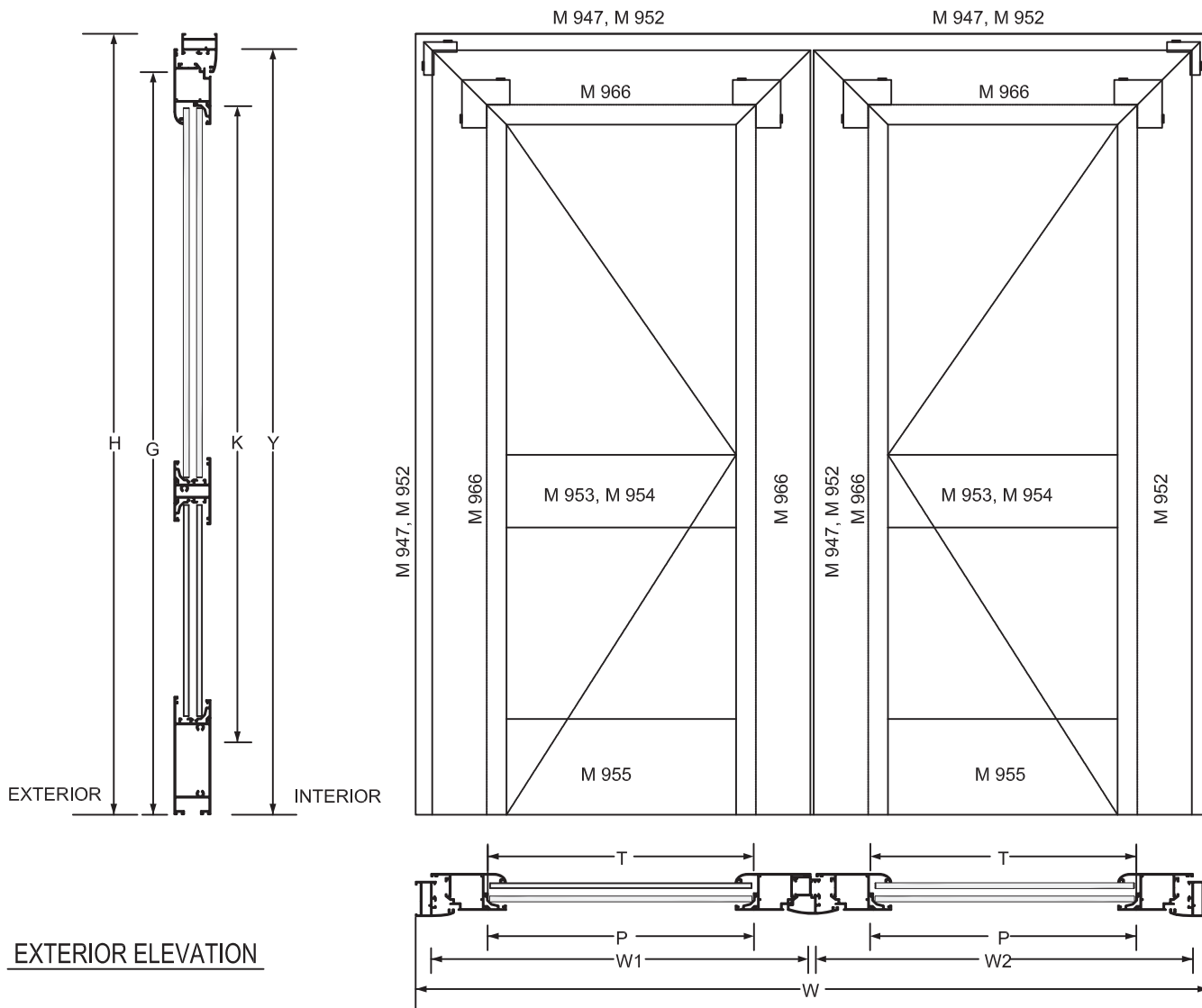


EXTERIOR ELEVATION

DOOR

FRAME	PROFILE NUMBER	DESCRIPTION	QUANTITY
ACCESSORIES FOR THE FRAME	M947	FIXED FRAME	2H+1W (m)
	OR M952	FRAME WITH ARMATURE	2H+1W (m)
	MS.0400	JOINT CORNER 11 X 26mm	
	OR AL.2327 "In case M 957"	JOINT CORNER 23 X 26mm	
	MO.9500	CENTRAL RUBBER SEAL	2H+1W (m)
	MO.9300	EPDM SMAL RUBBER SEAL	2H+1W (m)
SASH	MS.08.02	DRAIN COVER	
	M942	SASH DOUBLE GLAZING	2y+2W1 (m)
	M946	DOUBLE GLAZING CAP	2K+4T (m)
	OR M945	SINGLE GLAZING CAP	2K+4T (m)
	M954	TEE 89mm	1T (m)
	M955	PANEL	1T (m)
ACCESSORIES FOR THE SASH	MO.4400	CORNER ASSEMBLY	
	MO.9300	EPDM SMAL RUBBER SEAL	2Y+1W1 (m)
	MO.6832	RUBBER SEAL	2K+4T (m)
	AL.4	RUBBER SEAL	2K+4T (m)
	MO.2000	PLASTIC ALIGNMENT CORNER	
	MO.5400	HINGE, STANDARD	
	NF.7657/30	LOCK AND TONGUE	
		* NOTE : (m=meters) (pr.=pair)	

EXTERIOR OPENING DOUBLE DOORS

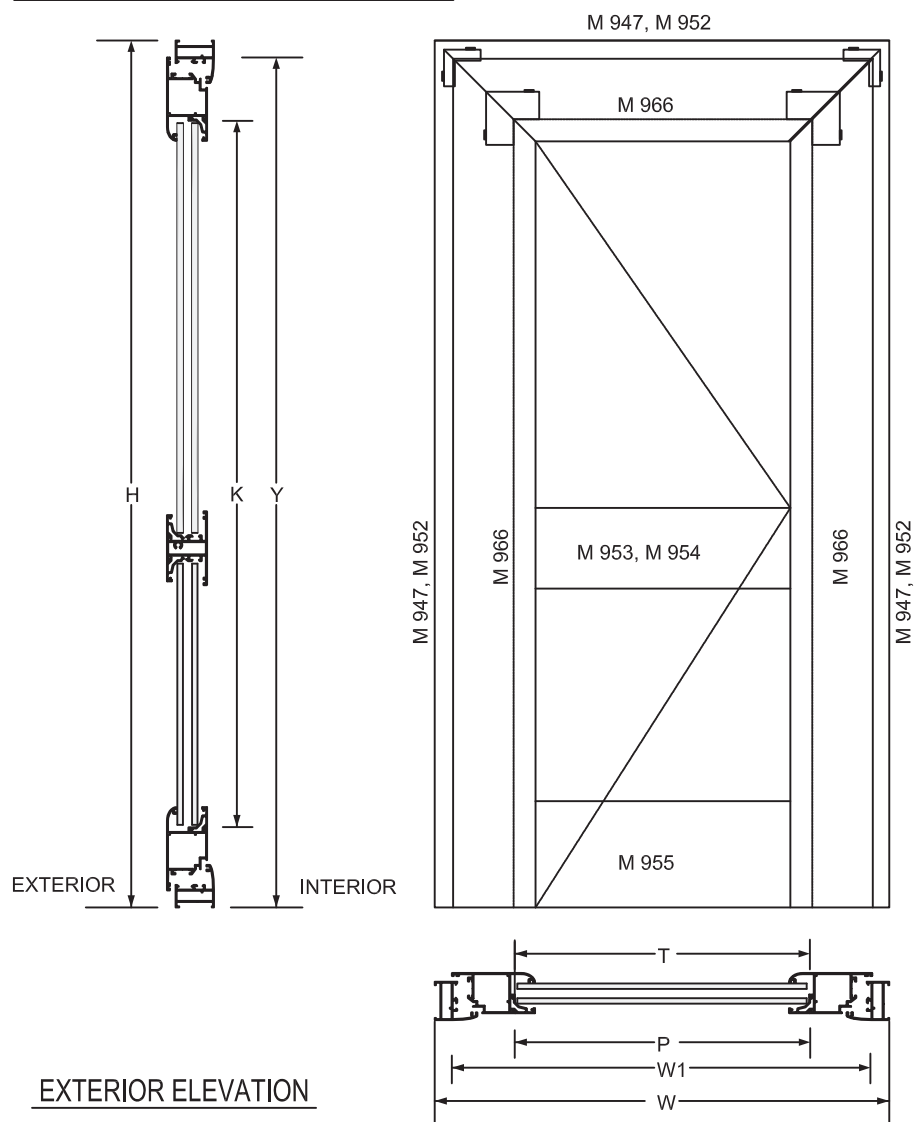


EXTERIOR ELEVATION

EXTERIOR OPENING DOUBLE DOOR

	PROFILE NUMBER	DESCRIPTION	QUANTITY
FRAME	M947	FIXED FRAME	2H+2W (m)
	OR M952	FRAME WITH ARMATURE	2H+2W (m)
ACCESSORIES FOR THE FRAME	MS.0400	JOINT CORNER 11 X 26mm	
	OR AL.2327 "In case M 957"	JOINT CORNER 23 X 26mm	
	MO.9500	CENTRAL RUBBER SEAL	2H+1W (m)
	MO.9300	EPDM SMALL RUBBER SEAL	2H+1W (m)
	MS.08.02	DRAIN COVER	
SASH PROFILE	M966	SASH DOUBLE GLAZING	4y+2W1 (m)
	M946	DOUBLE GLAZING CAP	4K+8T (m)
	OR M945	SINGLE GLAZING CAP	4K+8T (m)
	OR M969	SINGLE GLAZING CAP	4K+8T (m)
	M944	ADJOINING PROFILE	1G (m)
	M954	"T"PROFILE 89mm	2T (m)
ACCESSORIES	M955	DOOR PANEL	2T (m)
	MO.6300	EPDM SMALL RUBBER SEAL	6Y+2W1+1W+1G (m)
	MO.6832	RUBBER SEAL GLAZING	2P+4K (m)
	AL.4	RUBBER SEAL GLAZING	2P+4K (m)
	MO.2000	PLASTIC ALIGNMENT CORNER	
	MO.5400	HINGE, STANDARD	
	NF.7651/30	LOCK AND TONGUE	
	MO.2201	END PICES FOR LATCH	
* NOTE : (m=meters) (pr=pair)			

EXTERIOR OPENING DOOR

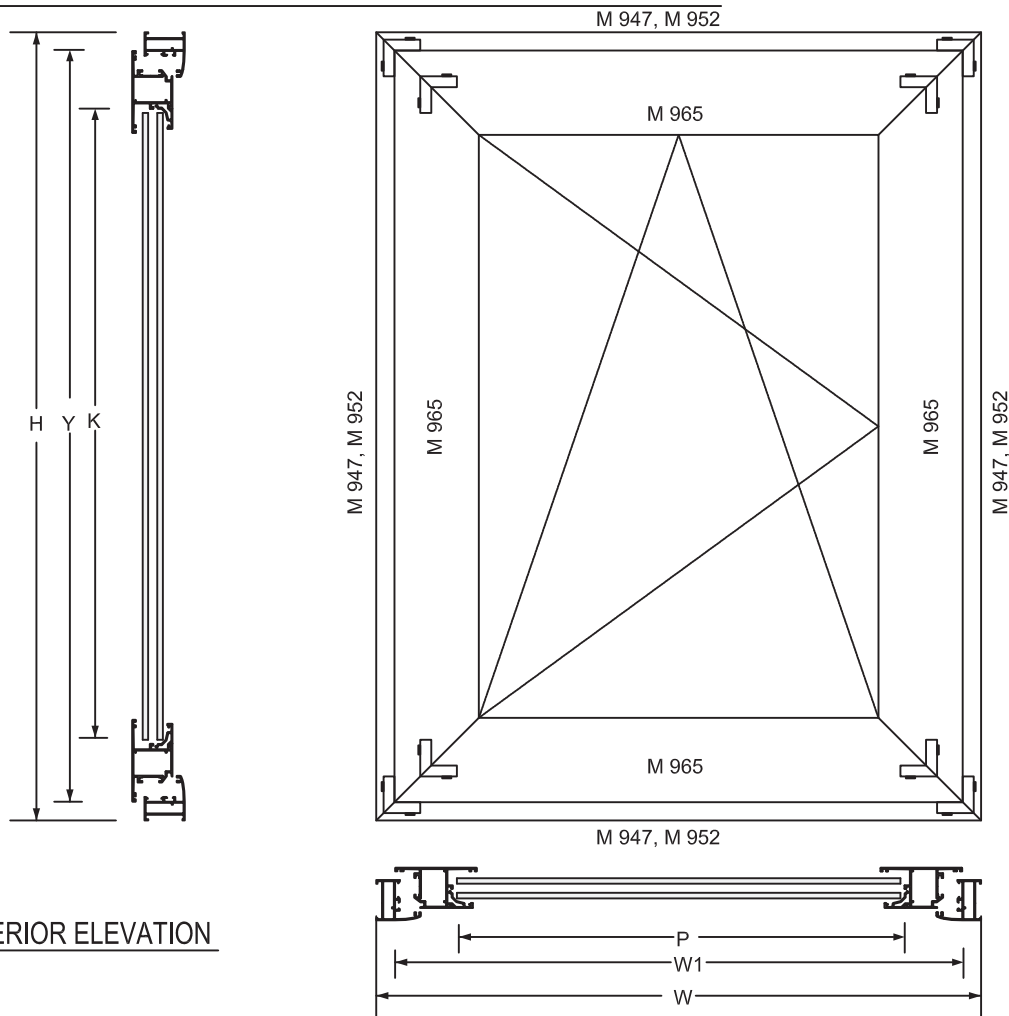


EXTERIOR ELEVATION

EXTERIOR OPRNING DOOR

	PROFILE NUMBER	DESCRIPTION	QUANTITY
FRAME	M947	FIXED FRAME	2H+1W (m)
	OR M952	FRAME WITH ARMATURE	2H+1W (m)
ACCESSORIES FOR THE FRAME	MS.04	JOINT CORNER 11 X 26mm	
	OR AL.2327 "In case M 957"	JOINT CORNER 23 X 26mm	
	MO.9500	CENTRAL RUBBER SEAL	2H+1W (m)
	MO.9300	EPDM SMAL RUBBER SEAL	2H+1W (m)
	MS.08.02	DRAIN COVER	
SASH PROFILE	M966	SASH DOUBLE GLAZING	2Y+2W1 (m)
	M946	DOUBLE GLAZING CAP	2K+4T (m)
	OR M969	DOUBLE GLAZING CAP	2K+4T (m)
	OR M945	SINGLE GLAZING CAP	2K+4T (m)
	M954	"T"PROFILE 89mm	1T (m)
	M955	DOOR PANEL	1T (m)
ACCESSORIES	MO.4400	CORNER ASSEMBLY	
	MO.6300	EPDM SMAL RUBBER SEAL	2Y+1W1 (m)
	MO.6832	RUBBER SEAL	2K+4T (m)
	AL.4	RUBBER SEAL	2K+4T (m)
	MO.2000	PLASTIC ALIGNMENT CORNER	
	OR MO.54	HINGE, STANDARD	
	NF.7651/30	LOCK AND TONGUE	
		* NOTE : (m=meters) (pr.=pair)	

EXTERIOR OPENING SINGLE CASEMENT/HOPPER WINDOW



EXTERIOR ELEVATION

SINGLE CASEMENT/HOPPER WINDOW

FRAME	PROFILE NUMBER	DESCRIPTION	QUANTITY
ACCESSORIES FOR THE FRAME	M947	FIXED FRAME	2H+2W (m)
	OR M952	FRAME WITH ARMATURE	2H+2W (m)
	MS.0400	JOINT CORNER 11 X 26mm	
	OR AL.2327 "In case M 957"	JOINT CORNER 23 X 26mm	
	MO.9500	CENTRAL RUBBER SEAL	2H+2W (m)
	MO.9300	EPDM SMAL RUBBER SEAL	2H+2W (m)
	MS.08.02	PLASTIC COVER, WEEP HOLE	
SASH	M965	SASH DOUBLE GLAZING	2Y+2W1 (m)
	M946	DOUBLE GLAZING CAP	2P+2K (m)
	OR M945	SINGLE GLAZING CAP	2P+2K (m)
	OR M969	SINGLE GLAZING CAP	2P+2K (m)
ACCESSORIES FOR THE SASH	AL.2327	CORNER 22,5X26mm	
	MO.6300	EPDM SMAL RUBBER SEAL	2Y+2W1 (m)
	MO.6832	CORNER ASSEMBLY	2P+2K (m)
	AL.4	RUBBER SEAL GLAZING	2P+2K (m)
	MO.2000	PLASTIC ALIGNMENT CORNER	
	MO.22.01	END PICES FOR LATCH	
		* NOTE : (m=meters) (pr.=pair)	



ART. No : **140-11-230-00**

Stock No : **MS0401**

DESCRIPTION : SCREW CORNER

MATERIAL : DIE-CAST ALUMINIUM PACKAGE:250

COLOR : MILL FINISH DIMENSION:11X26 MM



ART. No : **140-00-219-00**

Stock No : **ATO219**

DESCRIPTION : SCREW CORNER

MATERIAL : STEEL PACKAGE:100 - 400



ART. No : **120-38-260-00**

Stock No : **MO4400**

DESCRIPTION : SCREW CORNER

MATERIAL : ALUMINIUM PACKAGE:200

COLOR : MILL FINISH



ART. No : **125-23-266-00**

DESCRIPTION : SCREW CORNER

MATERIAL : ALUMINIUM

COLOR : MILL FINISH



ART. No : **125-38-416-00**

DESCRIPTION : SCREW CORNER

MATERIAL : ALUMINIUM

COLOR : MILL FINISH



ART. No : **180-19-000-00**

Stock No : **MO1900**

DESCRIPTION : ALIGNMENT CORNER

MATERIAL : STEEL PACKAGE:1 - 20X500



ART. No : **180-20-000-00**

Stock No : **MO2000**

DESCRIPTION : ALIGNMENT CORNER

MATERIAL : POLYAMIDE PACKAGE:2000

COLOR : BLACK



ART. No : **170-60-561-00**

Stock No : **MD605061**

DESCRIPTION : CORNER PIECE ROUND GLAZING BEAD

MATERIAL : DIE-CAST ALUMINIUM PACKAGE:100 - 400

COLOR : MILL FINISH, WHITE, BLACK, BROWN



ART. No : **300-00-944-00**

Stock No : **MO9700**

DESCRIPTION : END COVER

MATERIAL : POLYAMIDE

PACKAGE:200

COLOR : BLACK



ART. No : **300-00-964-00**

Stock No : **MO9800**

DESCRIPTION : END COVER

MATERIAL : POLYAMIDE

PACKAGE:200

COLOR : BLACK



ART. No : **300-09-544-00**

Stock No : **ALUSOI**

DESCRIPTION : END COVER

MATERIAL : POLYAMIDE

PACKAGE:130

COLOR : BLACK

PROFILE:M9544



ART. No : **180-00-550-00**

Stock No : **MP0055**

DESCRIPTION : ALIGNMENT CORNER

MATERIAL : POLYAMIDE

PACKAGE:300

COLOR : BLACK



ART. No : **474-22-001-00**

Stock No : **MO2201**

DESCRIPTION : DEAD BOLT LATCH



ART. No : **480-00-094-00**

DESCRIPTION : KIT FOR WINDOW HANDLE

PACKAGE:80



ART. No : **350-54-000-02**

Stock No : **MO5400**

DESCRIPTION : HINGE

MATERIAL : AUMINIUM

PACKAGE:100

COLOR : WHITE, BLACK



ART. No : **440-73-521-00**

Stock No : **FFAI73521**

DESCRIPTION : LOCKER

MATERIAL : STEEL

PACKAGE:25

COLOR : SILVER



ART. No : **455-05-020-00**

Stock No : **XM0502**

DESCRIPTION : DOOR HANDLE WHITE ROSETTES

COLOR : WHITE - BLACK

PACKAGE:1 - 24

GASKETS :



ART. No : **210-00-950-00**

Stock No : **MO9500**

DESCRIPTION : CENTRAL GASKET

MATERIAL : EPDM

COLOR : BLACK



ART. No : **220-00-930-00**

Stock No : **MO9300**

DESCRIPTION : GASKET

MATERIAL : EPDM

COLOR : BLACK



ART. No : **220-63-000-00**

Stock No : **MO6300**

DESCRIPTION : GASKET

MATERIAL : EPDM

COLOR : BLACK



ART. No : **200-68-230-00**

Stock No : **MO6832**

DESCRIPTION : GLAZING GASKET 3 mm

MATERIAL : PVC

COLOR : BLACK



ART. No : **210-74-006-01**

Stock No : **MO6666**

DESCRIPTION : CENTRAL GASKET

MATERIAL : EPDM

COLOR : BLACK